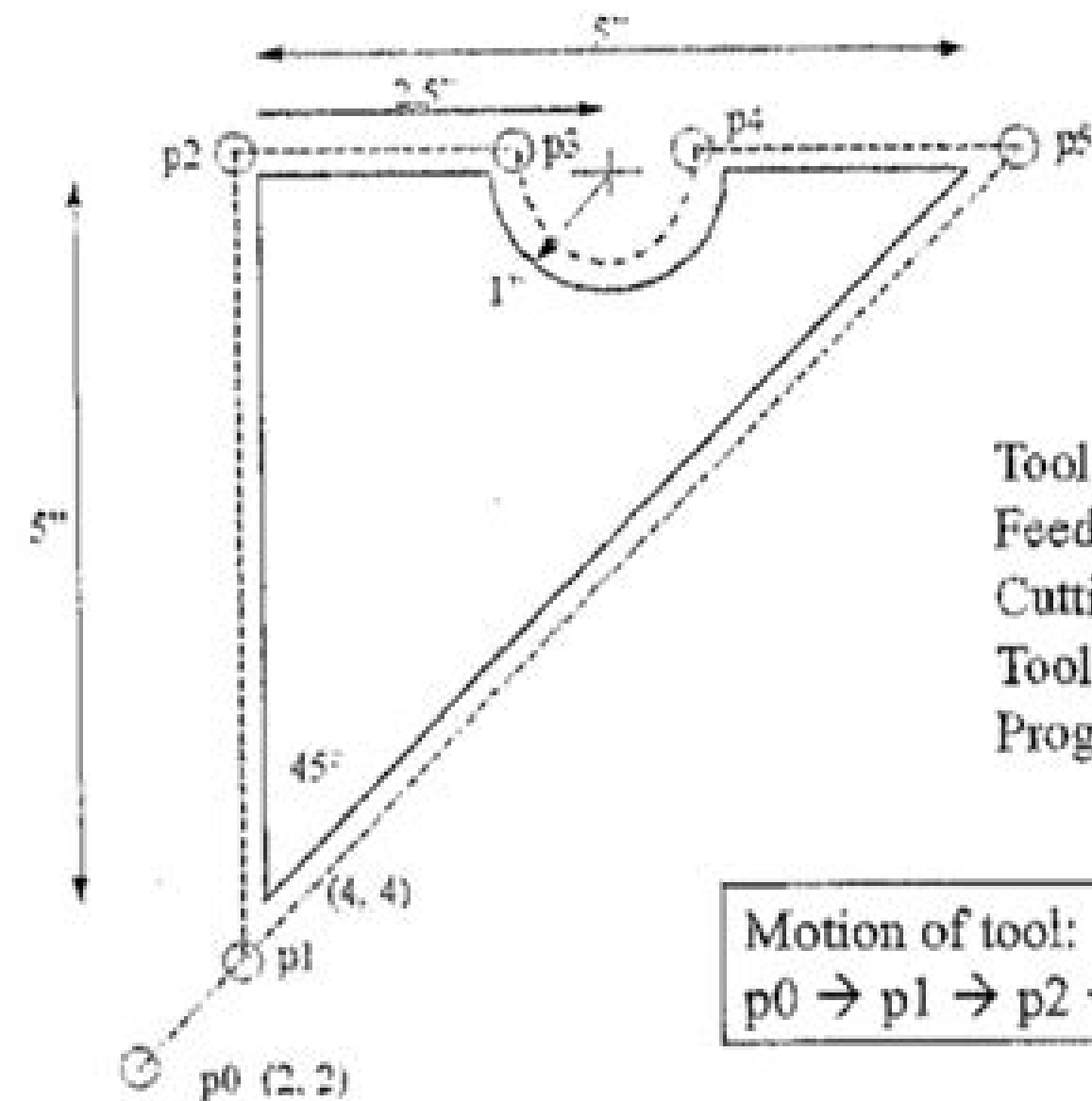


Manual Part Programming Example



Tool size = 0.25 inch,
Feed rate = 6 inch per minute,
Cutting speed = 300 rpm,
Tool start position: 2.0, 2.0
Programming in inches

Motion of tool:

p0 → p1 → p2 → p3 → p4 → p5 → p1 → p0

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