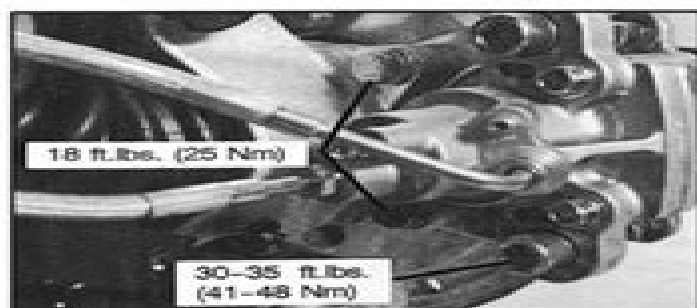


Caliper Slide Pin

**Caliper Slide Pin Torque:**  
30–35 ft. lbs. (41 Nm–48 Nm)

4. Install caliper and torque mounting bolts to 18 ft. lbs. (25 Nm).



**Caliper Mounting Bolt Torque:**  
18 ft. lbs. (24 Nm)

5. Install brake line and tighten securely with a line wrench. Torque the brake lines to the proper torque specification.
6. Follow bleeding procedure outlined on Pages 9.6–9.7 of this section and refer to system overview and illustrations on Pages 9.2–9.3.
7. Field test unit for proper braking action before putting into service. Inspect for fluid leaks and firm brakes. Make sure the brake is not dragging when lever is released. If the brake drags, re-check assembly and installation.

## **REAR BRAKE DISC INSPECTION**

1. Visually inspect disc for scoring, scratches, or gouges. Replace the disc if any deep scratches are evident.
2. Use a 0–1" micrometer and measure disc thickness at 8 different points around perimeter of disc. Replace disc if worn beyond service limit.



**Brake Disc Thickness**  
New .150–.165" (3.81–4.19 mm)  
Service Limit .140" (3.556 mm)

**Brake Disc Thickness Variance**  
Service Limit .002" (.051 mm)  
difference between measurements

3. Mount dial indicator and measure disc runout. Replace the disc if runout exceeds specifications.

**Brake Disc Runout**  
Service Limit .010" / .254 mm

# Sportsman Repair Manual

**RC Schank**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

## Sportsman Repair Manual:

*Technical Manual* United States. War Department, **The Sportsman's Gazetteer and General Guide** Charles Hallock, 1883 *Popular Mechanics*, 1978-06 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Popular Science**, 1975-08 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better Physical Development and Recreation Manual for Job Corps Conservation Centers Job Corps (U.S.), 1966 *Field & Stream*, 1996-07 FIELD STREAM America s largest outdoor sports magazine celebrates the outdoor experience with great stories compelling photography and sound advice while honoring the traditions hunters and fishermen have passed down for generations Field & Stream, 1996-07 FIELD STREAM America s largest outdoor sports magazine celebrates the outdoor experience with great stories compelling photography and sound advice while honoring the traditions hunters and fishermen have passed down for generations Catalog of Copyright Entries. Third Series Library of Congress. Copyright Office, 1961 Includes Part 1 Number 1 2 Books and Pamphlets Including Serials and Contributions to Periodicals January December Ultimate Guide to Skinning and Tanning Monte Burch, 2023-05-01 Here is the complete guide to a skill that may be mysterious to some written by Monte Burch an authority who practices many of the traditions of tanning and hiding Starting at the beginning Burch introduces the hunter to the tools of a tanner and even gives complete plans for making many of these implements Instructions are given for making fleshing beams stretchers for pelts fleshing knives and many others He also covers tanning formulas and materials both traditional and modern From the oldest method to the newest twist Burch s guide will be indispensable to the modern hunter **The Dead Shot, Or Sportsman's Complete Guide; Being a Treatise on the Use of the Gun, with Rudimentary and Finishing Lessons in the Art of Shooting Game ... By "Marksman."** [With Illustrations.] , 1860 National Sportsman, 1937 Hunting and Fishing Combined with National Sportsman, 1942 Chevy Big-Block Engine Parts Interchange John Baechtel, 2014-04-10 The venerable Chevy big block engines have proven themselves for more than half a century as the power plant of choice for incredible performance on the street and strip They were innovators and dominators of the muscle car wars of the 1960s and featured a versatile design architecture that made them perfect for both cars and trucks alike Throughout their impressive production run the Chevy big block engines underwent many generations of updates and improvements Understanding which parts are compatible and work best for your specific project is fundamental to a successful and satisfying Chevy big block engine build In Chevy Big Block Engine Parts Interchange hundreds of factory part numbers RPOs and detailed color photos covering all generations of the Chevy big block engine are included Every

component is detailed from crankshafts and rods to cylinder heads and intakes You ll learn what works what doesn t and how to swap components among different engine displacements and generations This handy and informative reference manual lets you create entirely unique Chevy big block engines with strokes bores and power outputs never seen in factory configurations Also included is real world expert guidance on aftermarket performance parts and even turnkey crate motors It s a comprehensive guide for your period correct restoration or performance build John Baechtel brings his accumulated knowledge and experience of more than 34 years of high performance engine and vehicle testing to this book He details Chevy big block engines and their various components like never before with definitive answers to tough interchange questions and clear instructions for tracking down rare parts You will constantly reference the Chevy Big Block Parts Interchange on excursions to scrap yards and swap meets and certainly while building your own Chevy big block engine

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