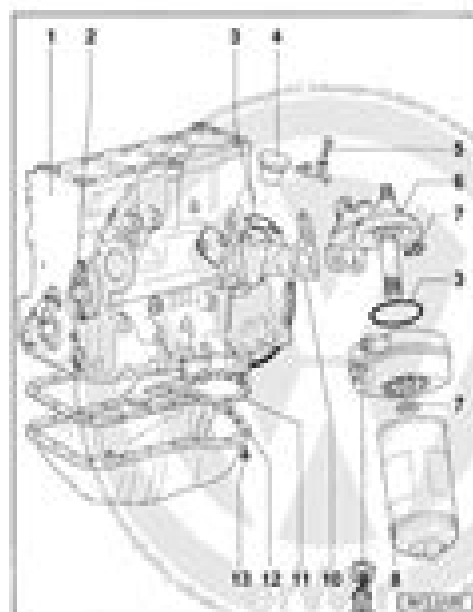


Part 11

- 1 - Cylinder block
 - Disassembling and assembling cylinder block, crankshaft and flywheel → Page 12-11
- 2 - Woodruff key
 - Drive right fit
- 3 - Gasket
 - Remove
- 4 - Sealing ring
 - Remove
- 5 - Oil filter bracket
 - Remove
- 6 - Oil filter
 - Remove
- 7 - Oil filter
 - Remove
- 8 - Oil filter
 - Loosen with strap wrench or 2047
 - Tighten by hand
 - Observe installation instructions on filter

12-11



- 9 - Oil filter
 - Turn clockwise only in optional mode
 - Coat contact surfaces to oil filter bracket outside the sealing ring with ASBY 188 100 02
 - Ensure clearance to adjacent components
 - Observe note → Page 12-11
- 10 - Gasket
 - Remove
- 11 - Gasket
 - Remove
 - Coat sealing flange/cylinder block with "G" before fitting
- 12 - Gasket
 - Clean sealing surface before fitting
- 13 - Oil filter
 - Remove

12-12

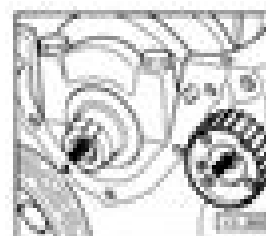


Fig 1 Security of toothed belt sprocket 13-02

Pin 13-02 securing the toothed belt sprocket to the crankshaft journal is adjusted with a screw. Arrow A: (previously woodruff key) and the toothed belt sprocket has a corresponding key. Arrow B: (previously groove for woodruff key). At the same time the thread was modified from M12 x 1,5 mm to M14 x 1,5 mm.

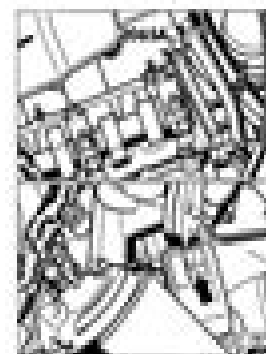
Removing, and installing toothed belt

Removing

- Remove alternator and coolant pump V-belts.
- Remove upper toothed belt guard and cylinder head cover.

Turn crankshaft to TDC No. 1 cylinder stroke:

- Lock crankshaft with setting jig 2004A.
- Align setting jig as follows:
Turn crankshaft until one end of setting jig contacts the cylinder head. Measure gap at other end of setting jig with feeler gauges. Place feeler gauge with half of the dimension between setting jig and cylinder head. Turn crankshaft until the setting jig contacts the feeler gauge.



12-13



- Place a second feeler gauge of same size between other end of setting jig and cylinder head.

Lock the injection pump sprocket in this position with pin 2004.

- Loosen tensioning roller.
- Remove vibration damper and pulley.
- On engines 12-04 it is necessary to remove part of toothed belt guard.
- Mark the direction of rotation of the toothed belt.
- Remove toothed belt.

Installing

- Check that TDC mark on flywheel aligns with reference mark.
- Loosen crankshaft sprocket securing bolt. Loosen crankshaft sprocket front flange on crankshaft with hammer blow 1 on engines 12-04 or using drift through the hole in the rear toothed belt guard.
- Install toothed belt (observe direction of rotation) and remove setting pin from injection pump sprocket.

12-14

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