

Engine Test

by Peter Chinn

OS MAX 10FSR

SPECIFICATION

Type: Single-cylinder, glowplug ignition, Schenker-scavenged two-stroke with shaft rotary-valve and side exhaust. Crankshaft supported in bronze bushed main bearing. Throttle type carburettor.

Bore: 13.44mm (0.529in.)

Stroke: 12.40mm (0.488in.)

Swept Volume: 1.759cc (0.1074cu. in.)

Stroke/bore ratio: 0.923:1

Measured compression ratio (full stroke): 9.0:1

Measured compression ratio (exhaust closed): 6.7:1

Measured port timings:

Exhaust period: 148°

Transfer period: 124°

Third port period: 108°

Rotary-valve opens: 35° ABDC

Rotary-valve closes: 48° ATDC

Checked weights:

121gm — 4.25oz. (less silencer)

149gm — 5.25oz. (with OS-761 silencer)

GENERAL STRUCTURAL DATA

Main casting: Pressure diecast aluminium alloy comprising crankcase, front housing and full-length finned cylinder casing with beam mounting lugs and 8.5mm i.d. intake boss. Cast in phosphor bronze main bearing bush. All port faces machine finished.

Crankcase backplate: Pressure diecast aluminium alloy fitted with paper gasket and four 2.5mm Philips head screws.

Crankshaft: One piece, hardened and ground, with 8mm o.d. main journal and 4mm solid crank-

pin on circular crankweb with crescent counterweight, 6.6mm bore gas passage fed from rectangular 5mm long valve port. Machined aluminium alloy prop driven keyed to flange on front end with silver steel washer fitted between driver and crankcase nose to prevent wear when electric starter is employed, or when engine is used with pusher prop.

Piston and connecting-rod assembly: Flare-crown, deflectorless, tapered cast-iron piston with fully-floating 3.5mm tubular hardened steel guide-pin fitted with PTFE pads. Machined high-duty aluminium alloy connecting-rod, 23.5mm between centres, with plain eyes and oil hole at lower end.

Cylinder-liner: Steel investment casting, having thick (2.3mm) wet containing cast-iron transfer passages, and located by narrow annular seat in bottom of surrounding cylinder casting. Seat narrowed at three points to allow smooth entry to transfer passages. Single unbridged exhaust port, flanked by angled main transfer ports with upwardly inclined third port diametrically opposite exhaust.

Cylinder-head: Machine finished, pressure diecast aluminium alloy finned cylinder head with 2.6mm wide squish band surrounding small central chamber. Head secured to cylinder casing with four 2.5mm Philips head screws. Single 0.3mm i.d. aluminium gasket.

Carburettor: Barrel throttle type with pressure diecast aluminium alloy body and ground brass throttle barrel with adjustable nylon throttle lever on right side. Barrel retained by adjustable throttle stop screw. Nickel plated needle-valve assembly on left side with jet tube protruding into throttle barrel, giving nominal choke area of 10sq. mm, but adjustable to vary choke area between approximately 8sq. mm and 11.5sq. mm depending on whether maximum suction or maximum power is required by screwing the jet assembly in or out.

Silencer: OS-761 pressure diecast aluminium alloy expansion-chamber type. Volume 16ml. Tailpipe i.d. 4.8mm. Outlet air 18sq. mm. Silencer attaches directly to exhaust duct with two long (22.5mm) 2.5mm Philips screws.

TEST CONDITIONS

Running time prior to test: Approximately 1 hour.

Fuels used: (a) 75 per cent methanol, 25 per cent castor oil (running in), (a) 72 per cent methanol, 23 per cent castor oil, 5 per cent nitromethane (tests 1 and 2), 37 per cent methanol, 23 per cent castor oil, 40 per cent nitromethane (test 3).

Glowplug used: O.S. No. 8, platinum element, 1.5 volt.

Silencer used: OS-761 expansion-chamber type.

Air temperature: 13°C

Barometric pressure: 772mm (30.4in.) Hg.

Relative humidity: 70 per cent.

TEST RESULTS

Power output, gross (40 per cent nitromethane): 0.275bhp at 18,000rpm.

Power output, gross (5 per cent nitromethane): 0.240bhp at 18,000rpm.

Power output, net (with silencer, 5p.c. NM): 0.225bhp at 17,500rpm.

Torque, gross (40 per cent nitromethane): 57.5oz. in. at 11,000rpm.

Equivalent b.m.e.p.: 64lb./sq. in.

Torque, net (with silencer, 5p.c. NM): 15oz. in. at 10,500rpm.

Equivalent b.m.e.p.: 55lb./sq. in.

Specific output, gross (40p.c. NM): 154bhp/litre.

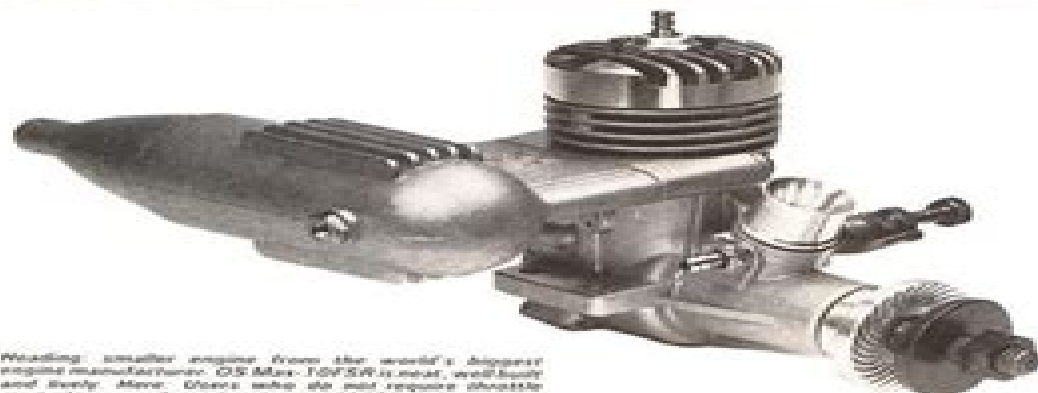
Specific output, net (w/sil., 5p.c. NM): 128 bhp/litre.

Power/weight ratio, gross (40p.c. NM): 1.03 bhp/lb.

Power/weight ratio, net (w/sil., 5p.c. NM): 0.80bhp/lb.

MANUFACTURER: O.S. Engine Mfg. Co. Ltd., Osaka 654, Japan.

U.K. Distribution & Service: O.S. Products Ltd., Brunstow Industrial Park, Brunstow Way, New Southgate, London N11 1 1JL.



Heading smaller engine from the world's biggest engine manufacturer, OS Max 10FSR is neat, well-built and lively. Move. Once you do not require throttle control can purchase the cheaper 10FSR-S model with standard venturi and needle-valve.

Os Max 90 Rc Manual

Kathleen Armour



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