2: INTERIORNACIONAL

This service manual contains defailed descriptions of all the repair and servicing procedures specific to this power tool series. There are separate handbooks for servicing procedures for standardized parts and assemblies that are installed in several STHL power tool models. Reference is made to these handbooks in the appropriate chapters in this manual.

As the design concept of model 021, 023 and 025 chalmsaws is almost identical, the descriptions and servicing procedures in this manual generally apply to all three models. Differences are described in detail.

You should make use of the illustrated parts lists while carrying out repair work. They show the installed positions of the individual components and assembles.

Refer to the latest edition of the referent parts list to check the part mirrores of any replacement parts meeted.

Parts lists on microfiche and CD-ROM are always more up to date than printed lists.

A fault on the machine may have several causes. To help locate the fault, consult the troubleshooting charts for all assembles, in the "Standard Repairs, Troubleshooling" handbook.

Marker for the "Technical Information" bulletins for engineering changes which have been introduced since publication of this service manual. Technical information bulletins also suppliement the parts that until a revised extion is lessed. The opocial servicing tools mentioned in the descriptions are lasted in the last chapter of this manual.

Use the part numbers to identify the tools in the "STIHL Special Tools" manual.

The manual firsts all special servicing tools currently available from STIME.

Symbols are included in the text and pictures for greater clarity. The measuries are as follows:

in the descriptions:

- Action to be baken as shown in the illustration database the texts
- Action to be taken that is not shown in the flustration (above the text)

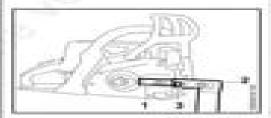
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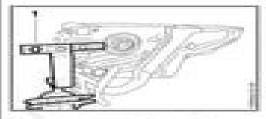
Direction of movement

Service manuals and all technical information bulletins describing engineering changes are intended seclusively for the use of STIM, servicing dealers. They must not be passed to third parties.



Servicing and repairs are made considerably easier if the clamp (1) 5910 890 2000 is used to mount the machine on assembly stand (2) 5910 890 3100 so that one clamp some engages the

outer 10 mm bons (3) in the assumbly stand



To service the underside of the machine (e.g. remove the oil journe), turn the machine through 180 degrees and mount it so that one clamp some engages the inner 10 mm bone (f) in the assembly stand.

Note: Pull the hand guard back against the front handle for this purpose.

The powerhead can then be serveted to the best position for the ongoing repair and this leaves. both hands here.

Always use original STRE, replacement parts.
They can be identified by the STPHL logo and the same street.

STIME, parts symbol 800, The symbol may appear alone on small parts.

2 021, 023, 025

Stihl 021 Power Tool Service Manual

M Walker

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Small Air-cooled Engine Service Manual, 1990-1994, 1995 Previously published as one volume under same title **Implement & Tractor Red Book**, 1977 The EBay Price Guide Julia L. Wilkinson, 2006 Provides lists of selling prices of items found on eBay in such categories as antiques boats books cameras coins collectibles dolls DVDs real estate stamps tickets and video games F&S Index United States Annual .1999 **Popular Mechanics**, 1995-10 Industrial Equipment News ,1975 AMJ, Agricultural Machinery Journal ,1977 Pulp & Paper Canada Reference Manual & Buyers' Guide ,1977 Braby's East London Directory and Buyer's Guide ,1991 Silviculture .1989 Forestry and British Timber ,1979 Northern Forestry Centre Woodlot Extension Library Publications List Northern Forestry Centre (Canada), Canadian Forest Service, Alberta Land and Forest Services, Canada-Alberta Partnership Agreement Thomas Register of American Manufacturers ,2003 Vols for 1970 71 in Forestry, 1994 Tree Care Industry, 2005 includes manufacturers catalogs Power Farming in Australia and New Zealand Incorporating Farm Vehicle **Digest** ,1966 Independent Sawmill & Woodlot Management, 2001 Firefighters in Art and Media John Albert Walker,2005 Ski Area Management, 1991 Pacific Magazine ,1995 The Logger and Lumberman Magazine, 1991

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