

1. Introduction

This service manual contains detailed descriptions of all the repair and servicing procedures specific to this power tool.

You should make use of the illustrated parts lists while carrying out repair work. They show the installed positions of the individual components and assemblies.

Refer to the latest edition of the relevant parts list to check the part numbers of any replacement parts.

A fault on the machine may have several causes. To help locate the fault, consult the troubleshooting charts for all assemblies and systems in this manual and the "STIHL Service Training System".

Refer to the "Technical Information" bulletins for engineering changes which have been introduced since publication of this service manual. Technical information bulletins also supplement the parts list until a revised edition is issued.

The special tools mentioned in the descriptions are listed in the chapter on "Special Servicing Tools" in this manual. Use the part numbers to identify the tools in the "STIHL Special Tools" manual. The manual lists all special servicing tools currently available from STIHL.

Symbols are included in the text and pictures for greater clarity. The meanings are as follows:

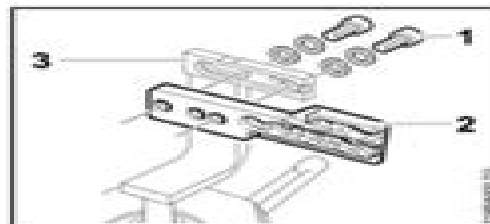
In the descriptions:

- = Action to be taken as shown in the illustration above the text
- = Action to be taken that is not shown in the illustration above the text

In the illustrations:

- ➔ Pointer
- ➡ Direction of movement
- 4.2 = Reference to another chapter, i.e. chapter 4.2 in this example

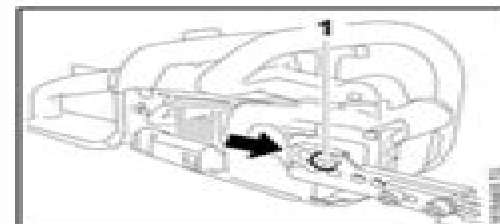
Service manuals and all technical information bulletins are intended exclusively for the use of properly equipped repair shops. They must not be passed to third parties.



Servicing and repairs are made considerably easier if the machine is mounted to assembly stand (3) 5910 890 3100. To do this, secure the mounting plate (2) 5910 850 1650 to the assembly stand with two screws (1) and washers.


The screws must not project since they, depending on the machine, may damage housings when the machine is clamped in position.

The above operation is not necessary with the new assembly stand 5910 890 3101 since the mounting plate is already fitted.



After removing the chain sprocket cover, bar, chain and clutch drum, the bar stud is pushed through the upper hole (arrow) in the mounting plate and secured with the nut (1).

The machine is held in position on the mounting plate by the screw head on the crankcase.

Always use original STIHL replacement parts. They can be identified by the STIHL part number, the **STIHL** logo and the STIHL parts symbol . This symbol may appear alone on small parts.

Storing and disposing of oils and fuels

Collect fuel or lubricating oil in a clean container and dispose of it properly in accordance with local environmental regulations.

Stihl Ms 200 T Repair Manual

Max Haynes

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Max Haynes text.

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