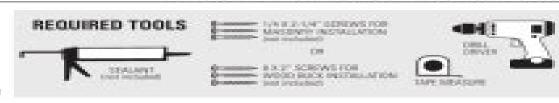
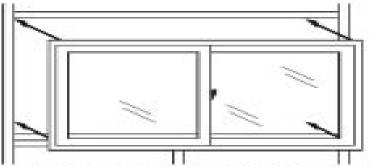
## WINDOW INSTALLATION INSTRUCTIONS

## Insulated Slider Window Installation Instructions

Replacement/New Construction application for Insulated Slider Window with installation/scaling flange

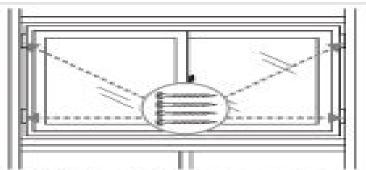
NOTE: Sealing favore can be appreciated and removed if exected



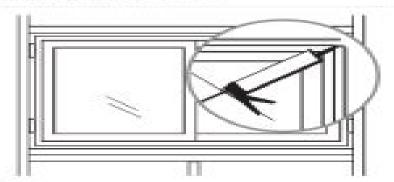


STEP 1. Center window in the opening. Make sure that the sash look is positioned to the INSIDE of the structure.

Note: In hight installation applications the sessen can be removed from the window before installation for easier access to the pre-chilled installation screw holes.

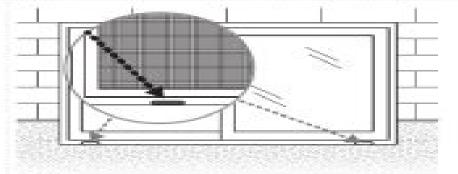


STEP 2. Secure window using 2-1/4" screws fastened through the pre-punched installation holes located on the side walls las shown above.



STEP 3. Fill the gags, interior, exterior and around the perimeter of the window between the mainframe and wall with an approved polyurathene based scalant such as Vulkem® or 100% silicone window and door caulic.

Caution, over use of expension foam can make the window too tight in the opening and can negatively impact the operation of the window.



STEP 4. To insure proper water drainage keep weep holes clear and free from obstruction (see above).

Fit the screen back into the window if it was removed prior to installation. Dim and finish the interior and exterior as desired.

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