



## PARTS LIST & INSTRUCTIONS SIOUX VALVE FACE GRINDING MACHINES

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Figure 1

### WARNING!

For your own safety read Instruction Manual before operating tool. Wear eye protection.

### Safety Instruction

1. Always handle grinding wheels carefully. Do not use a wheel which has been dropped.
2. Visually inspect all wheels for possible damage before mounting. Replace cracked wheel immediately. Refer to ANSI B7.1.
3. Use only wheel flanges and flange screws furnished with this grinder. (Left flange screw has left hand thread). (Right flange screw has right hand thread). Do not tighten wheel screws beyond 40 in-lb.
4. Remove adjusting keys and wrenches before turning on. Always use guards.
5. Allow newly mounted wheels to operate at least one full minute before using. Do not stand in front of wheel during this period.
6. Use safety glasses when dressing the wheel or grinding.
7. Do not operate the machine without belt guard.
8. Keep machine and work area clean. Cluttered areas invite accidents.
9. CAUTION! Keep hands away from grinding wheel edges.

**SIoux  
TOOLS INC.**

255 SHARON DRIVE ■ P.O. BOX 1000 ■ SURFERS FORGE, NC 28586 ■ U.S.A.

Printed in U.S.A.

# Sioux Valve Grinder Manual

**ML Morrison**



## Sioux Valve Grinder Manual:

**Operator's, Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts List) for Grinding Machine, Valve Face, Model 956 (Sioux Tools, Inc.) (NSN 4910-00-351-9731).** ,1991 Motor Maintenance Data Book and Flat-rate Manual B. M. Ikert,1929 *Field Manuals* United States. War Department,1948

Index of Supply Manuals - Transportation Corps United States. Department of the Army,1956 **Index of Technical Manuals, Technical Regulations, Technical Bulletins, Supply Bulletins, Lubrications Orders, and Modification Work Orders** United States. Department of the Army,1954 **Technical Report** Tennessee Valley Authority,1946

**Military Publications, Index of Supply Manuals, Transportation Corps** ,1956 **Operator, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts List for Indicator, Connecting Rod Alignment, Model C3 (4910-00-733-2487).** ,1992 **Technical Report - United States Tennessee Valley**

**Authority** Tennessee Valley Authority,1949 *The Douglas Project* Tennessee Valley Authority,1949 Two major tributaries the French Broad and the Holston unite just above Knoxville to form the main Tennessee River Projects constructed by TVA on these two tributaries made an important contribution to the war effort of the United States during World War II by making blocks of badly needed power available at crucial stages of the conflict The Douglas project whose name was derived from Douglas Bluff located on the French Broad about 32 miles above its confluence with the Holston controls a drainage area of 4 541 square miles *Automobile and Gasoline Engine Encyclopedia* Andrew Lee Dyke,1950 **Bibliography of Scientific**

**and Industrial Reports** ,1947 **Automotive Technology - Lti Edition** Jack Erjavec,1993-09 Autonews and Auto Service Bulletin ,1948 **Automobile Digest** ,1937 **The Cherokee Project** Tennessee Valley Authority,1946 Cherokee is the tenth major hydro project authorized for construction of the Tennessee Valley Authority and the seventh to be completed The dam is located at mile 52 3 on the Holston River which unites with the French Broad River just above Knoxville to form the Tennessee River This main tributary project was the first of several TVA dams authorized under World War II emergency program and constructed on an emergency basis Although operated primarily for power during the war emergency Cherokee forms an integral unit in the overall system of water control projects in the Tennessee Valley and under normal multiple purpose operation aids in reducing main river flood stages and in stabilizing low water flows *Contractors and Engineers Monthly* ,1945 **Bus Transportation** ,1948 **AERO TRADER, JUNE 1999** Causey Enterprises, LLC, Thomas Register of American Manufacturers ,2003 Vols for 1970 71 includes manufacturers catalogs

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