

Introduction

With this welding unit you can now experience the many advantages of the MIG/MAG and/or MOG welding processes. This unit will enable you, with the help of this manual and a little practice, to obtain a professional finish in welding car bodywork, and many other uses for which you'll find it ideal.

THE MIG / MAG / MOG WELDING PROCESS

This welder produces a direct current output (D.C.) with a static flat characteristic, enabling an arc to be struck between a continuously fed consumable electrode (wire) and the workpiece. Power for the arc is provided by a transformer which has its output rectified to direct current. The wire is fed through the torch by feed rollers mounted on a DC drive motor and current is passed to the wire through the copper contact tip in the torch nozzle. The wire melts in the arc and is transferred to the weld pool in the form of droplets.

MIG / MAG PROCESS

The gas is passed through the machine and the torch and exits through the shroud, shielding the arc and the molten metal thus protecting it from air contamination.

MOG PROCESS

The wire used in this process has a flux core which, when melted, produces a gas which shields the weld pool from air contamination. This flux forms a coating which solidifies on the surface of the weld, this can be easily wire brushed off when the weld has cooled.

Both processes result in low heat input to the workpiece, ensuring minimum heat spread and distortion which combined with ease of use make them the ideal process for a multitude of jobs particularly on thin materials.

GUARANTEE

This welder is fully guaranteed against manufacturing defects for a period of 12 months from the date of purchase. The unit will be repaired free of charge with the exception of damage caused due to lack of proper maintenance, misuse or unauthorised tampering with the unit. Items which are subject to wear and tear such as torches, tips, shrouds, liners, etc., are not covered under the guarantee.

If your welder proves faulty during the guarantee period, it should be returned to the place of purchase together with the original receipt.

Sip Handymig Manual

Michal Rosen-Zvi



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