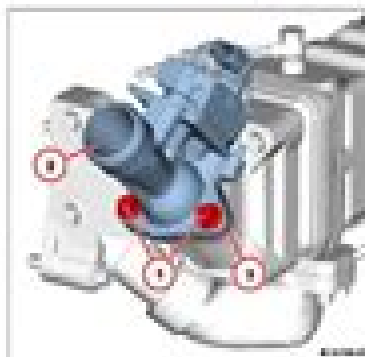
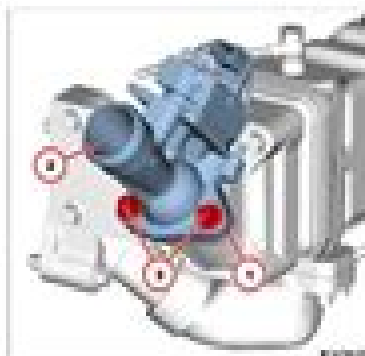


- Unscrew screen (7).
- Remove Venturi tube (2).
- Remove gasket (3).



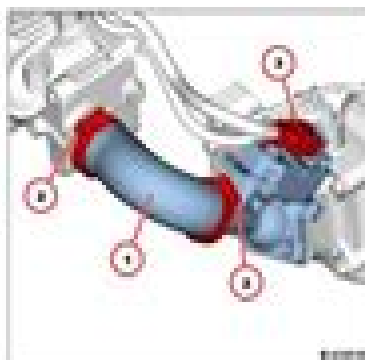
## Installing the Venturi tube

- Clean sealing surfaces.
  - Fit new gasket (7).
  - Fit Venturi tube (2).
  - Screw on screen (3).
  - Tighten screen (3).
- $T_{max}$  10 Nm



- Connect hose pipe (7).
  - Position hose pipe (2).
  - Tighten hose pipe (2).
- $T_{max}$  4 Nm
- Insert cable plug (3) and lock into place.

**ATTENTION**  
Ensure that there is a proper connection.



## Removing and installing the temperature sensor

- Conventional tools  
Special tools  
- Disassembly tool  
- Mounting compound 0851/12  
or 1000

0000107

- Safety information / User information  
For the tightening procedure according to torque using a torque wrench, a maximum variation of the tightening torque of  $\pm 10\%$  is permissible.

## Removing the temperature sensor

1. Cooler
2. Filter valve
3. Housing
4. Hexagon head screw
5. Gasket
6. Diffuser
7. Shut ball
8. Hexagon nut
9. Gasket
10. Connection plate
11. Hexagon head screw
12. Connection plate
13. Sealing ring
14. Threaded socket
15. Pipe clip
16. Hexagon head screw
17. Breather pipe
18. Sealing ring
19. Hollow screw
20. Hexagon head screw
21. Gasket
22. Actuator
23. Hexagon nut
24. Shut ball
25. Filter valve
26. Pipe clip
27. Pipe
28. Pipe
29. Sealing ring



# Service Manual For Td4 Engine

**JE Gale**



## **Service Manual For Td4 Engine:**

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  - Chapter 4: Service Manual For Td4 Engine in Specific Contexts
  - Chapter 5: Conclusion
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