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10ME/AU35

Third Semester B.E. Degree Examination, June/July 2015

Manufacturing Process - I

Time: 3 hrs.

Max. Marks: 100

Note: Answer FIVE full questions, selecting at least TWO questions from each part.

PART - A

1. a. List and explain different steps involved in making sand casting. (10 Marks)
b. Define pattern explain with neat sketch 'sweep' pattern. (10 Marks)
2. a. List the different properties of moulding sand, and explain any four. (10 Marks)
b. With a neat sketch explain sand slinger. (10 Marks)
3. a. Explain with neat sketch 'shell moulding' process. (12 Marks)
b. Explain with neat sketch true centrifugal casting. (08 Marks)
4. a. How melting furnaces are classified? Explain cupola furnace with neat sketch. (14 Marks)
b. Differentiate oil fired crucible furnace over a coke fired furnace. (06 Marks)

PART - B

5. a. Define welding. List the advantages, disadvantages and applications. (10 Marks)
b. Explain with a neat sketch 'TIG' welding and list its applications. (10 Marks)
6. a. Explain with a neat sketch Laser beam welding process. (10 Marks)
b. What is the principle of Resistance welding? With a neat sketch Explain 'Thermit' welding. (10 Marks)
7. Write a short notes on the following (20 Marks)
 - i) Heat affected zone (HAZ).
 - ii) Welding defects.
 - iii) Residual stresses.
 - iv) Electrodes.
8. a. Explain the following NDT with sketches. (14 Marks)
 - i) Radiography inspection.
 - ii) Magnetic particle inspection.
- b. Differentiate between Soldering and Brazing. (06 Marks)

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Table of Contents Sample Question Paper Third Semester Mechanical

1. Understanding the eBook Sample Question Paper Third Semester Mechanical
 - The Rise of Digital Reading Sample Question Paper Third Semester Mechanical
 - Advantages of eBooks Over Traditional Books
2. Identifying Sample Question Paper Third Semester Mechanical
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Sample Question Paper Third Semester Mechanical
 - User-Friendly Interface
4. Exploring eBook Recommendations from Sample Question Paper Third Semester Mechanical
 - Personalized Recommendations
 - Sample Question Paper Third Semester Mechanical User Reviews and Ratings
 - Sample Question Paper Third Semester Mechanical and Bestseller Lists

5. Accessing Sample Question Paper Third Semester Mechanical Free and Paid eBooks
 - Sample Question Paper Third Semester Mechanical Public Domain eBooks
 - Sample Question Paper Third Semester Mechanical eBook Subscription Services
 - Sample Question Paper Third Semester Mechanical Budget-Friendly Options
6. Navigating Sample Question Paper Third Semester Mechanical eBook Formats
 - ePub, PDF, MOBI, and More
 - Sample Question Paper Third Semester Mechanical Compatibility with Devices
 - Sample Question Paper Third Semester Mechanical Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Sample Question Paper Third Semester Mechanical
 - Highlighting and Note-Taking Sample Question Paper Third Semester Mechanical
 - Interactive Elements Sample Question Paper Third Semester Mechanical
8. Staying Engaged with Sample Question Paper Third Semester Mechanical
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Sample Question Paper Third Semester Mechanical
9. Balancing eBooks and Physical Books Sample Question Paper Third Semester Mechanical
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Sample Question Paper Third Semester Mechanical
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Sample Question Paper Third Semester Mechanical
 - Setting Reading Goals Sample Question Paper Third Semester Mechanical
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Sample Question Paper Third Semester Mechanical
 - Fact-Checking eBook Content of Sample Question Paper Third Semester Mechanical
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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