

Illustration 39

g02619609

18. Cut cable straps (34) for wiring harness assembly (30). Ensure that all the cable straps are removed from all harness assemblies.
19. Slide locking tab (31) into the unlocked position. Disconnect wiring harness assembly (30) from engine wiring harness assembly (32).
20. Remove bolts (33) from tube assembly (36).
21. Remove bolt (37) from clamp on tube assembly (36).
22. Remove bolts (38) from tube assembly (36).
23. Remove tube assembly (36). Remove gasket (35) (not shown) and gasket (39) (not shown) from tube

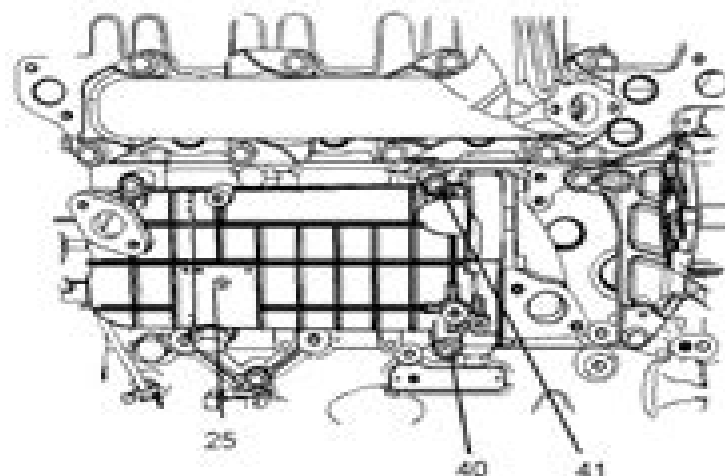


Illustration 40

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24. Remove bolt (40) and bolts (41) from exhaust cooler (25).

Note: The exhaust cooler should be supported as the bolts are removed.

25. Remove exhaust cooler (25) from the cylinder block.

Installation Procedure

NOTICE

Ensure that the wiring harness assembly is correctly routed and the cable straps are not over tightened. Over tightening of the cable straps will damage the wiring harness and the convoluting.

1. Ensure that the exhaust cooler is clean and free from restriction. Ensure that the exhaust cooler is free from wear and damage. If necessary, replace any components that are worn or damaged.

Note: The NRS exhaust cooler should not be

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Clemens Wendtner



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