

Crankshaft

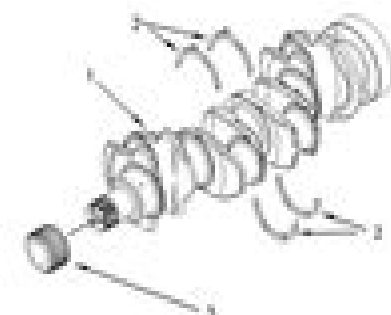


Illustration 47 g100000

Typical example

- (1) Crankshaft gear
- (2) Crankshaft
- (3) Crankshaft thrust washers

Maximum permissible temperature of the gear for installation on the crankshaft 140 °C (284 °F)

The end play of a new crankshaft ... 0.10 to 0.30 mm (0.0043 to 0.0118 inch)

Standard thickness of thrust washer ... 2.25 to 2.31 mm (0.0886 to 0.0909 inch)

Overide thickness of thrust washer ... 2.40 to 2.50 mm (0.0945 to 0.0984 inch)

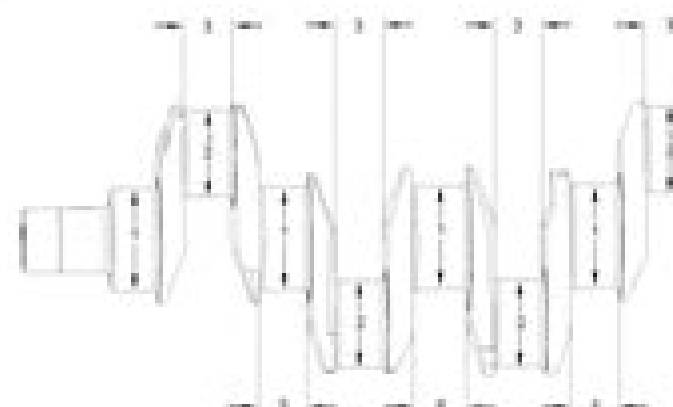


Illustration 48
Typical example

Table 1

The Underpin Diameter of the Crankshaft Journals			
NUMBER	5.25 mm (0.209 inch)	5.31 mm (0.209 inch)	5.75 mm (0.226 inch)
1	71.628 to 71.629 mm (2.8193 to 2.8194 inch)	71.672 to 71.674 mm (2.8193 to 2.8194 inch)	71.471 (2.814)
2	63.206 to 63.216 mm (2.4886 to 2.4888 inch)	62.962 to 62.962 mm (2.4790 to 2.4790 inch)	62.729 (2.469)
3	62.501 mm (2.4609 inch) maximum	not applicable	
4	58.47 mm (2.3020 inch) maximum	not applicable	
5	58.47 mm (2.3020 inch) maximum	not applicable	
6	44.88 mm (1.7691 inch) maximum	not applicable	
7	Do not machine this diameter	Do not machine this diameter	Do not

Item (6) in table 1 can be repaired with a crankshaft wear sleeve. Refer to Clearance and Assembly, "Crankshaft Wear Sleeve (Rear) - Remove and Install" for more information.

Table 2

Minimum Width of machined No.	
mm	1, 2, 3, 4 and 7
	18.51 mm (0.7289 inch)

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