

# Volkswagen Vento 2011-2018 Workshop Manual

## Assembly overview - cylinder block, gearbox and

### 1. Engine

#### 2. Fuel passages

- a) Use the disengagement points of electric drive motor (VH) - lower distributor drive. Refer to → [Electrical Parts Catalogue](#).
- b) Test for cooling system of electric drive motor (VH) - lower distributor drive. Refer to → [Electrical Parts Catalogue](#).
- c) Remove after each removal of electric drive motor (VH) → [Chapter](#).

#### 3. Crankshaft bolts

- a) Remove after each removal → [Electrical Parts Catalogue](#).
- b) 12 Nm

#### 4. Sealing flange with washer wheel and oil seal

- a) Remove sealing flange completely with oil seal and washer wheel only → [Chapter](#).
- b) Removing and installing → [Chapter](#).

#### 5. Bolt

- a) Sealing flange to engine
- b) Specified torque and tightening sequence → [Fig.](#)

#### 6. Bolt

- a) Bolt to sealing flange
- b) Specified torque and tightening sequence → [Fig.](#)

#### 7. Electric drive motor (VH)

- a) Disconnecting electric drive motor (VH) and engine → [Chapter](#).
- b) Connecting electric drive motor (VH) and engine → [Chapter](#).

#### 8. Bolts

- a) Electric drive motor (VH) to engine
- b) Fast to place in electric drive motor (VH) by a plastic ring
- c) Clearance tightening procedure → [Chapter](#).
- d) 10 Nm + 90°

#### 9. Washer

- a) Mounting after installation → [Electrical Parts Catalogue](#).
- b) The correct plate thickness → [Fig.](#)

## Crankshaft flange to electric drive motor (VH) and specified torque

- a) Tighten bolts in sequence → [Fig.](#)

Step	Specified torque
1	10 Nm + 90°
2	10 Nm + 90°
3	10 Nm + 90°
4	10 Nm + 90°
5	10 Nm + 90°
6	10 Nm + 90°
7	10 Nm + 90°
8	10 Nm + 90°
9	10 Nm + 90°
10	10 Nm + 90°
11	10 Nm + 90°
12	10 Nm + 90°
13	10 Nm + 90°
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93	10 Nm + 90°
94	10 Nm + 90°
95	10 Nm + 90°
96	10 Nm + 90°
97	10 Nm + 90°
98	10 Nm + 90°
99	10 Nm + 90°
100	10 Nm + 90°



- a) Connect cable for crankshaft housing to the distributor → [Fig.](#) and [Chapter](#).
- b) Connect cable for crankshaft housing to the distributor → [Fig.](#) and [Chapter](#).
- c) Make adjustment of upper master flange and compression flange for installation.
- d) Remove cable master flange together with compression flange and install it on a flat surface.

### Installing

#### 1. Bolt

- a) Remove cable that was tightened previously.
- b) Remove master and compression flange.
- c) Check 120° position of crankshaft.
- d) Crankshaft cover → [Chapter](#).
- e) Crankshaft cover → [Chapter](#).
- f) Crankshaft cover → [Chapter](#).
- g) Crankshaft cover → [Chapter](#).
- h) Crankshaft cover → [Chapter](#).
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- z) Crankshaft cover → [Chapter](#).

- a) Check 120° position of crankshaft.
- b) Check 120° position of crankshaft.
- c) Check 120° position of crankshaft.
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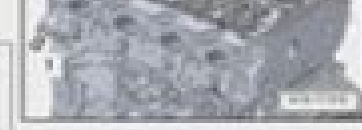
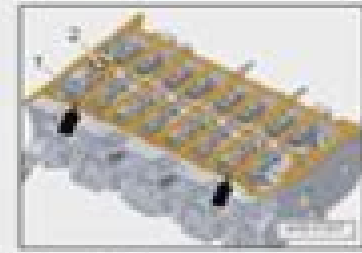
- a) Check 120° position of crankshaft.
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- y) Check 120° position of crankshaft.
- z) Check 120° position of crankshaft.

#### 2. Bolt

- a) Connect cable for crankshaft housing to the distributor.
- b) Tighten cable for crankshaft housing → [Fig.](#)
- c) Further installation steps are carried out in the engine order - install the following:
- d) Install high pressure pump → [Chapter](#).
- e) Install coolant pump (upper and lower) → [Chapter](#).
- f) Install power valve → [Chapter](#).
- g) Install coolant pump → [Chapter](#).
- h) Install coolant pump → [Chapter](#).
- i) Install coolant pump → [Chapter](#).
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- y) Install coolant pump → [Chapter](#).
- z) Install coolant pump → [Chapter](#).

#### 3. Washer

- a) Mount flange in engine and adjust clearance after installing oil seal.
- b) Tighten flange in engine and adjust clearance after installing oil seal.
- c) Tighten flange in engine and adjust clearance after installing oil seal.
- d) Tighten flange in engine and adjust clearance after installing oil seal.
- e) Tighten flange in engine and adjust clearance after installing oil seal.
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- x) Tighten flange in engine and adjust clearance after installing oil seal.
- y) Tighten flange in engine and adjust clearance after installing oil seal.
- z) Tighten flange in engine and adjust clearance after installing oil seal.



# Workshop Manual For Vento 3

**R. R. Bowker LLC**



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