

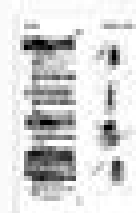
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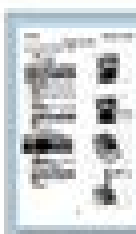
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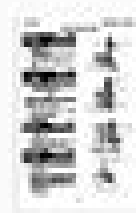
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VALVE LIFTERS, BRIDGE DOWELS

REMOVE AND INSTALL VALVE LIFTERS 1209-10

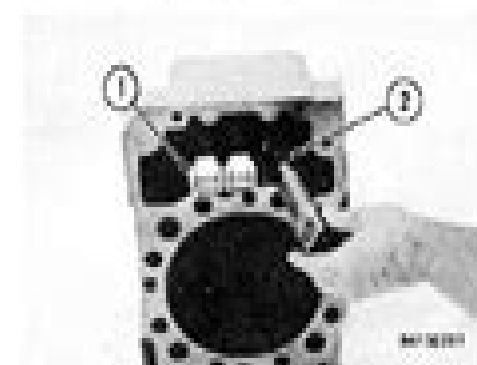
start by:

- a) remove cylinder heads

NOTICE

The lifter guide springs can be assembled on the lifter assembly or installed in the cylinder head lifter bore only once. If a lifter assembly is removed from the cylinder head or a lifter guide spring is removed from a lifter assembly, a new lifter guide spring must be installed at assembly.

1. Pull lifter assemblies (1) out of the cylinder head lifter bore.
 2. Remove the guide springs from the lifter assemblies.
 3. Install guide spring (2) on each of the lifter assemblies (1).
 4. Put lifter assemblies (1) in a container of clean engine oil before they are installed. Install lifter assemblies (1) in the lifter bore of the cylinder head.
- end by:
- a) install cylinder heads



REMOVE AND INSTALL BRIDGE DOWELS

Tools Needed		A	B
SP544	Crane Puller Group	1	
SP542	Extractor	1	
DA4009	Crane Driver		1



Singer 3508 Servicing Manual

Wenbin Ji



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