

# A review of Pipeline Defect Assessment Manual (PDAM) project

Deepak Juneja<sup>1</sup>, Jitender Kumar<sup>2</sup>, Vikas Taryal<sup>3</sup>

<sup>1,2</sup>Assistant Prof., Geeta Engineering College, Haryana, India

<sup>3</sup>M. Tech. Scholar, Sri Sukhmani Institute of Engineering and Technology, Derabassi, Punjab, India

**Abstract:** The Pipeline Defect Assessment Manual (PDAM) project is a joint industry project sponsored by fifteen international oil and gas companies, to produce a document specifying the best methods for assessing defects in pipelines. PDAM document is the best available techniques currently available for the assessment of pipeline defects (such as corrosion, dents, gouges, weld defects, etc.) in a simple and easy-to-use manual, and gives guidance in their use. In this paper the best practices for the assessment of corrosion in pipelines are presented.

## 1. INTRODUCTION

Due to a combination of good design, materials and operating practices, oil and gas transmission pipelines have a good safety record; however, like any engineering structure, pipelines do occasionally fail. The most common causes of damage and failures in onshore and offshore, oil and gas transmission pipelines in Western Europe and North America are formats for your particular conference. External interference (mechanical damage) and corrosion [1-3]. Assessment methods are needed to determine the severity of such defects when they are detected in pipelines. Defects occurring during the fabrication of a pipeline are usually assessed against recognised and proven quality control (workmanship) limits. However, a pipeline will invariably contain larger defects during its life, and these will require a 'fitness-for-purpose' assessment to determine whether or not to repair the pipeline. Consequently, the past 40 years has seen the development of a number of methods for assessing the significance of defects. Some of these methods have been incorporated into industry guidance, others are to be found in the published literature. However, there is no definitive guidance that contains Safety must always be the prime consideration in any fitness-for-purpose assessment and it is always necessary to appreciate the consequences of a failure. These will influence the necessary safety margin to be applied to the calculations

## 2 THE PIPELINE DEFECT ASSESSMENT MANUAL

PDAM is based upon a comprehensive, critical and authoritative review of available pipeline defect assessment methods. This critical review includes a compilation of published full scale test data used in the development and validation of existing defect assessment methods. The full-scale test data is used to assess the inherent accuracy of the defect assessment methods, and to identify the 'best' methods (considering relevance, accuracy and ease of use) and their range of applicability. PDAM describes the 'best' method for assessing a particular type of defect, defines the necessary input data, gives the limitations of the method, and defines an appropriate factor to account for the model uncertainty. The model uncertainty for each assessment method has been derived from a statistical comparison of the predictions of the method with the inches in width.

PDAM does not present new defect assessment methods; it presents the current state of the art in the fitness-for-purpose assessment of defective pipelines. Limitations of the methods recommended in PDAM represent limitations of the available methods and of knowledge.



Fig 1: Corrosion in Pipelines

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