


Document Title: Specifications, TD102	Function Group: 216	Information Type: Service Information	Date: 8/26/2012
Profile:			

Specifications, TD102

Tightening torques Nm (kgf m) (lbf ft)	
Nuts and bolts for which no specific values are given, should be tightened according to "Volvo standard tightening torques".	
 CAUTION Nut and bolts should be cleaned and lubricated with oil.	
Big-end bearing tightening [1] ① <i>convert to Rev.</i>	
First stage	40 (4.0) (29)
Second stage	75 (7.5) (55)
Final tightening	a further 90°
Main bearings	340 (34) (250)
Flywheel	180 (18) (132)
Centre bolt, crankshaft	550 (55) (405)
Vibration damper and belt pulley, attaching bolts	60 (6) (44)

General	
Main bearings	
Main bearing journals	
Diameter, standard	99.978-100.000 mm (3.9361 - 3.9370 in) 99.724-99.746 mm (3.9261 - 3.9270 in)
Diameter, undersize 0.25 mm (0.010 in)	99.470-99.492 mm (3.9161 - 3.9170 in) 99.216-99.238 mm (3.9061 - 3.9070 in)
Diameter, undersize 0.50 mm (0.020 in)	98.962-98.984 mm (3.8961 - 3.8970 in) 98.708-98.730 mm (3.8861 - 3.8870 in)
Diameter, undersize 0.75 mm (0.030 in)	
Diameter, undersize 1.00 mm (0.040 in)	
Diameter, undersize 1.25 mm (0.050 in)	
Width measurement of pilot bearing	
Diameter, standard	45.975-46.025 mm (1.8100-1.8120 in) 46.175 - 46.225 mm (1.8179 - 1.8199 in) 46.375 - 46.425 mm (1.8258 - 1.8278 in) 46.575 - 46.625 mm (1.8337 - 1.8356 in)
Diameter, oversize 0.2 mm (thrust washers 0.1 mm o.s.)	3.75-4.00 mm (0.148-0.157 in)
Diameter, oversize 0.4 mm (thrust washers 0.2 mm o.s.)	
Diameter, oversize 0.6 mm (thrust washers 0.3 mm o.s.)	
Filet radius	
Main bearing shells	

Volvo Td102fl Manual

Martynnn Randall



Volvo Td102fi Manual:

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