1.1

Procedure	Remark	Tool
4. RV gear assembly.  • Mount the inner race (6ea) of taper roller bearing (22) onto crankshafts (9).  • Attach lifter II to RV gear ass'y.  • Hook up the lifter, and insert the RV gear ass'y slowly into spindle (2).  Lifter II	A Slowly insert the RV gear ass' y into spindle (2) to avoid damaging the bearings and RV gears.	- Lifter II (tool no. 15)
Insert 24 pins (17) between the pin grooves of hub (1) and the gear teeth.	Coat pins (17) with gear oil.	
5. Ball bearing.  • Assemble ball bearing into hub (1).  Hammer  Force-titing is   • Assemble the outer race (2ea) of taper.	Since the outer race of bearing (21) is forcefitted into hub (1), lightly tap the bearing around the circumference to seat it uniformity.  Ensure that the bearing race is properly seated.	Hammer     Force-fitting jig (tool no. 3)
<ul> <li>Assemble the outer race (3ea) of taper roller bearing (22) into hold flange (3).</li> </ul>		

# Samsung 2015 Se210 Manual

**Jane Henderson** 

#### Samsung 2015 Se210 Manual:

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