

PATHFINDER

PATHFINDER MARINE INC.
214 Brunswick Boulevard
Pointe Claire-Montreal
Quebec, Canada H9B 1A6

ENGINE SERVICE DATA

ENGINE MODEL	PF50, PF50 Mark II 55ME, 70ME†	PF85, 85ME, 100ME†
General		
Cylinders	4	4
Bore	76.5 mm (3.01 in.)	76.5 mm (3.01 in.)
Stroke	86.4 mm* (3.40 in.)	86.4 mm (3.40 in.)
Displacement	1.6 L† (96.9 cu. in.)	2.4 L (145.4 cu. in.)
Compression Ratio	23:1‡	23:1
Main Bearings, Number of	5	7
Firing order	1-3-4-2	1-5-3-6-2-4
Numbering System (Front-to-Rear)	1-2-3-4	1-2-3-4-5-6
Compression Pressure at Cranking		
Speed:		
Preferred	3.4 MPa (493 psi)	3.4 MPa (493 psi)
Acceptable	2.8 MPa (377 psi)	2.8 MPa (406 psi)
Maximum Variation	500 kPa (72 psi)	500 kPa (72 psi)

* Stroke is 89 mm (3.5 in.) on Model PF50, type 068.2.

† Displacement is 1.5 L (89.8 cu. in.) Model PF50, type 068.2.

‡ Compression ratio is 23.5:1 on Model PF50, type 068.2.

Tune-Up

Valve Clearance—

Intake:		
Cold	0.15-0.25 mm (0.006-0.010 in.)	0.15-0.25 mm (0.006-0.010 in.)
Warm	0.20-0.30 mm* (0.008-0.012 in.)	0.20-0.30 mm* (0.008-0.012 in.)
Exhaust:		
Cold	0.35-0.45 mm (0.014-0.018 in.)	0.35-0.45 mm (0.014-0.018 in.)
Warm	0.40-0.50 mm* (0.016-0.020 in.)	0.40-0.50 mm* (0.016-0.020 in.)
Valve Seat Angle	45°	45°
Valve Face Angle	45°	45°
Valve Margin	0.5 mm† (0.020 in.)	0.5 mm† (0.020 in.)

Maximum Valve Seat

Width _____ See Text _____

Timing Mark Location _____ See Text _____

Injection Pump Type _____ Bosch Distributor Type _____

Injection Pressure—

Naturally Aspirated:

Preferred	13-13.8 MPa (1885-2001 psi)	13-13.8 MPa (1885-2001 psi)
Acceptable	12 MPa (1740 psi)	12 MPa (1740 psi)

Turbocharger Equipped:

Preferred	15.5-16.3 MPa (2248-2364 psi)	15.5-16.3 MPa (2248-2364 psi)
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Pathfinder Marine Diesel Engine Service Manual

Yan Bai



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,1953 Motorboating - ND ,1982-01 **Fishing Gazette** ,1953 *The Waterways Journal* ,1992-04 **The Work Boat**
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