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CLUTCHING



PVT ASSEMBLY INSPECTION

- Inspect PVT outer cover for damage. Replace if cracked or damaged. Align the alignment mark on the cover with the mark on the engine case.



- Place a toe end on transmission input shaft.
- Apply RTV silicone sealant to outside edge of inner cover to engine case. It should be tight between the case and the cover to ensure proper seal. Surface must be clean to ensure adhesion of silicone sealant.
- Hand-tighten and tighten rear cover bolts just enough to hold it in place.
- Put oil cover cap and plug in place. Hand-tighten cap and tighten screws securely.
- Torque rear cover bolts (25 ft-lbs) to specification.



Inner Cover Bolt Torque (Metric)
10 ft-lbs (13.6 Nm)
Outer Cover Bushing Bolt Torque
10 ft-lbs (13.6 Nm)
Drive Clutch Bushing Bolt Torque
40 ft-lbs (54 Nm)

- Insert clutch shaft splines in transmission input shaft.



- Clean splines inside driver shaft end on the transmission input shaft.
- Apply a light film of grease to the splines on the shaft.
- Install the driver shaft assembly, lock washer, and retaining bolt. Torque to specification.
- Check end of bolt on cover and the bolt face inside the shaft.
- Tighten driver shaft and torque retaining bolt to specification.
- Hand-tighten retaining flange of system. The rear bolt is installed. Install oil cap and oil plug.
- Apply RTV silicone sealant to outer cover and engine case. It should be tight between the case and the cover to ensure proper seal. Surface must be clean to ensure adhesion of silicone sealant.

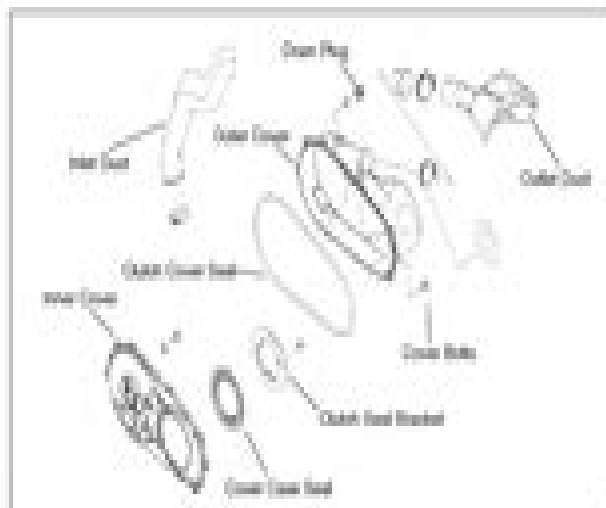


- Hand-tighten PVT outer cover and secure with screws.
- Hand-tighten oil cap assembly, panel and seal.

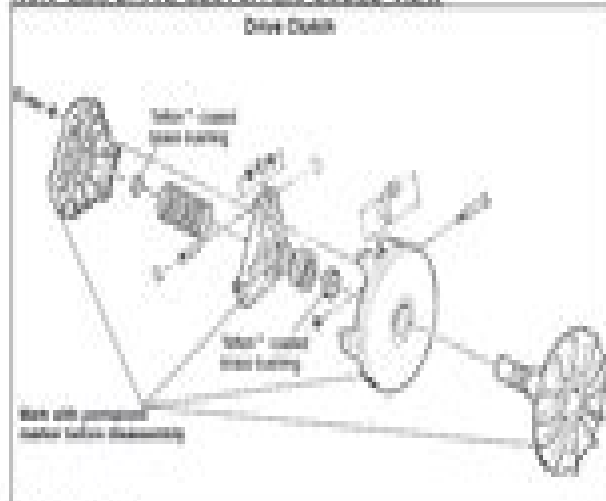


CLUTCHING

PVT SEALING AND DUCTING COMPONENTS



NON-ENG DRIVE CLUTCH EXPLODED VIEW



Polaris Predator 90 Service Manual 2004

Alan Ahlstrand, John Harold Haynes



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