



LIQUID COOLING SYSTEM OVERVIEW

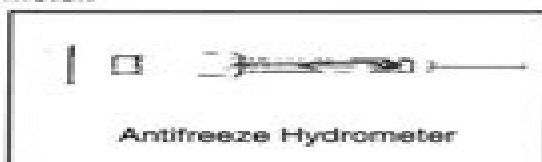
The engine coolant level is controlled or maintained by the recovery system. The recovery system components are the recovery bottle, radiator filler neck, radiator pressure cap and connecting hose.

As coolant operating temperature increases, the expanding (heated) excess coolant is forced out of the radiator past the pressure cap and into the recovery bottle. As engine coolant temperature decreases the contracting (cooled) coolant is drawn back up from the tank past the pressure cap and into the radiator.

- Some coolant level drop on new machines is normal as the system is purging itself of trapped air. Observe coolant levels often during the break-in period.
- Overheating of engine could occur if air is not fully purged from system.
- Polaris Premium 60/40 anti-freeze is premixed and ready to use. Do not dilute with water.

COOLANT STRENGTH / TYPE

Test the strength of the coolant using an antifreeze hydrometer.

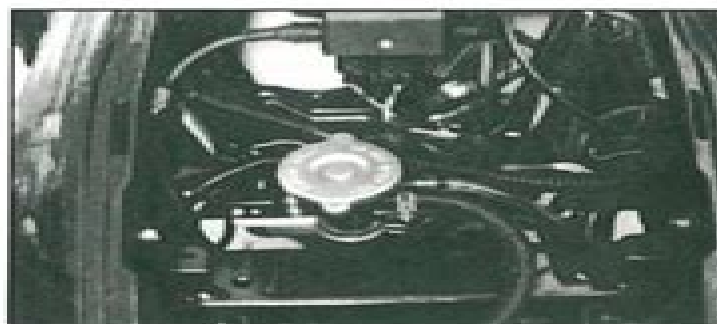


- A 50/50 or 60/40 mixture of antifreeze and distilled water will provide the optimum cooling, corrosion protection, and antifreeze protection.
- Do not use tap water. Tap water contains minerals and impurities which build up in the system. Do not add straight antifreeze or straight water to the system. Straight water or antifreeze may cause the system to freeze, corrode, or overheat.

Polaris 60/40 Anti-Freeze / Coolant
(PN 2871323)

COOLING SYSTEM HOSES

Inspect all hoses for cracks, deterioration, abrasion or leaks. Replace if necessary.



1. Check tightness of all hose clamps.
2. Do not over-tighten hose clamps at radiator or radiator fitting may distort, causing a restriction or leak. Radiator hose clamp torque is 36 in. lbs. (4 Nm).

RADIATOR

1. Check radiator external air flow passages for restrictions or damage.
2. Carefully straighten any bent radiator fins.
3. Remove any obstructions with compressed air or low pressure water.

COOLING SYSTEM PRESSURE TEST

Refer to Chapter 3 for pressure test procedures.

Polaris Sportsman 700 Twin Repair Manual 2002

Penton Staff



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