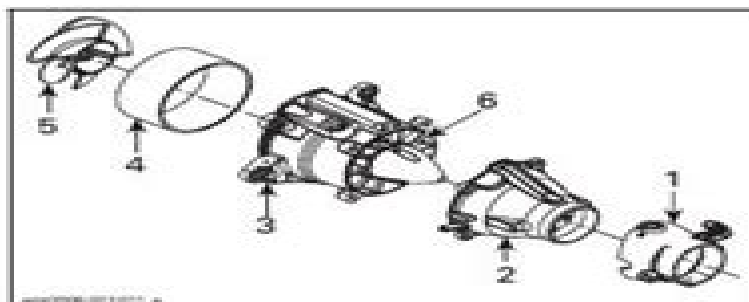


GENERAL

JET PUMP MAIN COMPONENTS

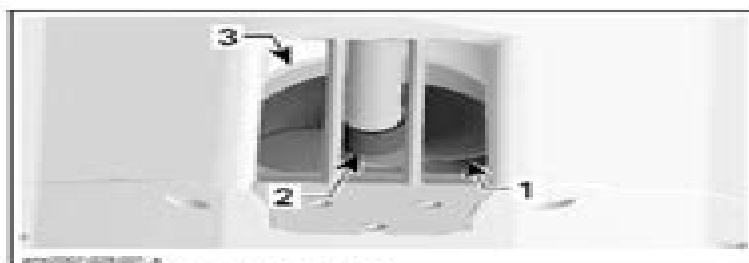


TYPICAL
 1. Nozzle
 2. Venturi
 3. Jet pump housing
 4. Wear ring
 5. Impeller
 6. Stator

INSPECTION

IMPELLER CONDITION

Condition of impeller, impeller boot and wear ring can be quickly checked from underneath the watercraft. With the vehicle on the trailer, use a flashlight to visually inspect them through the inlet grate.



TYPICAL — UNDERNEATH HULL
 1. Impeller
 2. Impeller boot
 3. Wear ring

IMPELLER/WEAR RING CLEARANCE

This clearance is critical for jet pump performance. To check clearance, remove jet pump.

Using a feeler gauge, measure clearance between impeller blade tip and wear ring. Measure each blade at its center.



TYPICAL

MODEL	MAXIMUM WEAR CLEARANCE
All models	0.35 mm (.014 in)

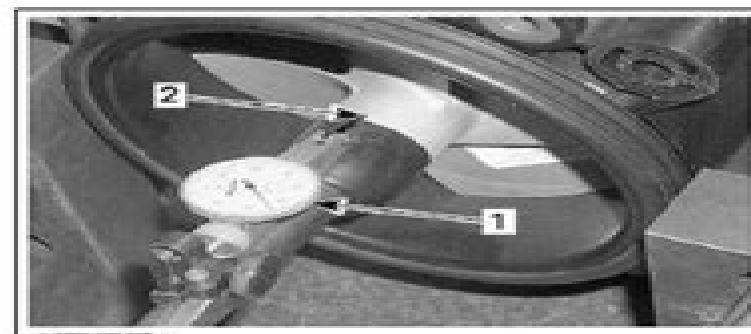
IMPELLER SHAFT RADIAL PLAY

Radial play is critical for jet pump life span.

To check radial play, remove jet pump.

Make sure impeller shaft turns freely and smoothly.

1. Retain housing in a soft jaw vise making sure not to damage housing lug.
2. Set a dial gauge and position its tip onto metal end, close to the end of the impeller hub.
3. Move shaft end up and down. Difference between highest and lowest dial gauge reading is radial play.



TYPICAL — MEASURING IMPELLER SHAFT RADIAL PLAY
 1. Dial gauge
 2. Measure close to impeller hub end

Polaris Sl780 Service Manual

Rover Company



Polaris SI780 Service Manual:

Clymer Polaris RZR 800 2008-2014 Haynes Publishing,2017-10-21 The Polaris RZR 800 off road vehicles are very popular and built with precision engineering to ensure a long life With the help of the Clymer Polaris RZR 800 2008 2014 Repair Manual in your toolbox you will be able to maintain service and repair your RZR 800 to extend the life of your machine for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too **Polaris 250 to 500 cc ATVs** Max Haynes,Haynes Publishing,1999-11-15 Total Car Care is the most complete step by step automotive repair manual you ll ever use All repair procedures are supported by detailed specifications exploded views and photographs From the simplest repair procedure to the most complex trust Chilton s Total Car Care to give you everything you need to do the job Save time and money by doing it yourself with the confidence only a Chilton Repair Manual can provide **Clymer Polaris Ranger 800, 2010-2014** Haynes Publishing,2017-10-25 The Clymer Polaris Ranger 800 2010 2014 Repair Manual features complete maintenance and repair information for the Polaris RZR 800 built during model years 2008 2014 More than 700 Photos guide the reader through every job Where possible tools developed by the writers during the disassembly and reassembly of the machine are described in the text to save the reader from spending hundreds of dollars on factory tools Each manual features quick reference data plus chapters on Troubleshooting Lubrication maintenance and tune up Engine top end Engine lower end Clutch and drivebelt system Transmission Engine management system Electrical system Cooling system Wheels hubs and tires Front suspension steering and front gearcase Rear suspension and rear gearcase Brakes Body Wiring diagrams **2003-2004 Predator Service Manual** ,2003 **Polaris ATVs 1998 Thru 2006** Alan Ahlstrand,John H. Haynes,2007-02 Haynes manuals are written specifically for the do it yourselfer yet are complete enough to be used by professional mechanics Since 1960 Haynes has produced manuals written from hands on experience based on a vehicle teardown with hundreds of photos and illustrations making Haynes the world leader in automotive repair information **Polaris Sportsman 600, 700, & 800 Series 2002-2010** Penton Staff,2000-05-24 Sportsman 600 2003 2005 Sportsman 700 2002 2006 Sportsman 700 EFI 2004 2007 Sportsman 700 EFI X2 2008 Sportsman MV7 2005 2006 Sportsman 800 EFI 2005 2010 Sportsman 800 EFI X2 2007 2009 Sportsman 800 EFI Touring 2008 2009 **Land Rover Freelander Service and Repair Manual** Martynnn Randall,Robert Jex,2002 **Suzuki U70 Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha,1967 **Suzuki DL650**

V-Strom 2004-2011 Editors of Haynes Manuals,2015-08-15 Suzuki DL650 V Strom 2004 2011 Service and Repair Manual
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 AND INTERNAL SHIFT MECHANISM FUEL EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM
 COOLING SYSTEM WHEELS TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION
 BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS Suzuki SJ & Vitara 1982 to 1997 (up to P Registration) 4-cyl
Petrol Bob Henderson,A. K. Legg,1994-05-01 SJ410 SJ413 Vitara inc Santana Samurai special limited editions Petrol 1 0 litre
 970cc 1 3 litre 1298 1324cc 1 6 litre 1590cc 4 cyl Does NOT cover V6 engines **Rover 820, 825 & 827** J. S. Mead,1996
 Saloon Fastback Coupe inc Turbo Vitesse Sterling special limited editions Petrol 2 0 litre 1994cc 2 5 litre 2494cc 2 7 litre
 2675cc Does NOT cover 8 valve carburettor engine **Service Manual** Johnson Motors, Waukegan, Ill,196? **Toyota**
Land Cruiser Automotive Repair Manual Jeff Kibler,Robert Maddox,John Harold Haynes,2002 FJ60 FJ62 F70 F73 F75
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Manual Jeff Killingsworth,John Harold Haynes,2005-01-01 **Owner's Instruction Manual, Service Guide and**
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