

Suzuki SX4 2006-2014 Workshop Manual

Engine Mechanical 10-40

Engine Mechanical 10-39

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Bearing Inspection

General Information

Service main bearings are available in standard size and 0.25 mm (0.009 in.) undersize, and each of them has 3 kinds of bearings differing in tolerance.

Upper half of bearing (1) has oil groove (2) as shown in figure.

Install this half with oil groove to cylinder block.

Lower half of bearing does not have an oil groove.



Visual Inspection

Check bearings for pitting, scratches, wear or damage. Any malfunction is found, replace both upper and lower halves. Never replace either half without replacing the other half.

Bearing Clearance

NOTES

Do not rotate crankshaft while gauging plates is installed.

Check clearance by using gauging plates according to the following procedure.

1) Remove bearing caps.

2) Clean bearings and main journals.

3) Place a pair of gauging plates (1) the full width of bearing (parallel to crankshaft) on journal, and set oil film.



4) Tighten main bearing cap No.1 bolts (1) - (10) and main bearing cap No.2 bolts (11) - (20) gradually as follows.

a) Tighten bolts (1) - (10) to 30 N·m (2.2 kgf·m, 22.0 ft·lb) according to numerical order in figure.

b) In the same manner as in Step a), tighten them to 50 N·m (3.5 kgf·m, 36.8 ft·lb).

c) In the same manner as in Step a), tighten them to 90°.

d) Tighten bolts (11) - (20) to 25 N·m (2.2 kgf·m, 18.3 ft·lb) according to numerical order in figure.

Tightening torque

Main bearing cap No.1 bolt (1) - (10):

Tighten 30 N·m (2.2 kgf·m, 22.0 ft·lb), 50 N·m (3.5 kgf·m, 36.8 ft·lb) and 90° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.2 kgf·m, 18.3 ft·lb) by the specified procedure.

5) Remove bearing caps.

6) Insert gauging plates (2) on the main journal.

7) Tighten main bearing cap No.1 bolts (1) - (10) and main bearing cap No.2 bolts (11) - (20) to 30 N·m (2.2 kgf·m, 22.0 ft·lb) and 25 N·m (2.2 kgf·m, 18.3 ft·lb) respectively.

8) Check clearance between gauging plates (2) and main journal.

9) If clearance is not within the specified range, replace both upper and lower bearings.

10) If clearance is within the specified range, install new bearing, and check clearance.

11) If clearance is not within the specified range, replace both upper and lower bearings.

12) If clearance is within the specified range, install new bearing, and check clearance.

13) If clearance is not within the specified range, replace both upper and lower bearings.

14) If clearance is within the specified range, install new bearing, and check clearance.

15) If clearance is not within the specified range, replace both upper and lower bearings.

16) If clearance is within the specified range, install new bearing, and check clearance.

17) If clearance is not within the specified range, replace both upper and lower bearings.

18) If clearance is within the specified range, install new bearing, and check clearance.

19) If clearance is not within the specified range, replace both upper and lower bearings.

20) If clearance is within the specified range, install new bearing, and check clearance.

21) If clearance is not within the specified range, replace both upper and lower bearings.

22) If clearance is within the specified range, install new bearing, and check clearance.

23) If clearance is not within the specified range, replace both upper and lower bearings.

24) If clearance is within the specified range, install new bearing, and check clearance.

25) If clearance is not within the specified range, replace both upper and lower bearings.

26) If clearance is within the specified range, install new bearing, and check clearance.

27) If clearance is not within the specified range, replace both upper and lower bearings.

28) If clearance is within the specified range, install new bearing, and check clearance.

29) If clearance is not within the specified range, replace both upper and lower bearings.

30) If clearance is within the specified range, install new bearing, and check clearance.

31) If clearance is not within the specified range, replace both upper and lower bearings.

32) If clearance is within the specified range, install new bearing, and check clearance.

33) If clearance is not within the specified range, replace both upper and lower bearings.

34) If clearance is within the specified range, install new bearing, and check clearance.

35) If clearance is not within the specified range, replace both upper and lower bearings.

36) If clearance is within the specified range, install new bearing, and check clearance.

37) If clearance is not within the specified range, replace both upper and lower bearings.

38) If clearance is within the specified range, install new bearing, and check clearance.

39) If clearance is not within the specified range, replace both upper and lower bearings.

40) If clearance is within the specified range, install new bearing, and check clearance.

41) If clearance is not within the specified range, replace both upper and lower bearings.

42) If clearance is within the specified range, install new bearing, and check clearance.

43) If clearance is not within the specified range, replace both upper and lower bearings.

44) If clearance is within the specified range, install new bearing, and check clearance.

45) If clearance is not within the specified range, replace both upper and lower bearings.

46) If clearance is within the specified range, install new bearing, and check clearance.

47) If clearance is not within the specified range, replace both upper and lower bearings.

48) If clearance is within the specified range, install new bearing, and check clearance.

49) If clearance is not within the specified range, replace both upper and lower bearings.

50) If clearance is within the specified range, install new bearing, and check clearance.

Cylinder Head Components



Component	Part No.	Description	Torque (N·m)	Torque (kgf·m)	Torque (ft·lb)
Cylinder head	1	Cylinder head	25	2.2	16.3
	2	Cylinder head gasket	-	-	-
Intake manifold	3	Intake manifold	25	2.2	16.3
	4	Intake manifold gasket	-	-	-
Cylinder head	5	Cylinder head	25	2.2	16.3
	6	Cylinder head gasket	-	-	-
Cylinder head	7	Cylinder head	25	2.2	16.3
	8	Cylinder head gasket	-	-	-
Cylinder head	9	Cylinder head	25	2.2	16.3
	10	Cylinder head gasket	-	-	-
Cylinder head	11	Cylinder head	25	2.2	16.3
	12	Cylinder head gasket	-	-	-
Cylinder head	13	Cylinder head	25	2.2	16.3
	14	Cylinder head gasket	-	-	-
Cylinder head	15	Cylinder head	25	2.2	16.3
	16	Cylinder head gasket	-	-	-
Cylinder head	17	Cylinder head	25	2.2	16.3
	18	Cylinder head gasket	-	-	-
Cylinder head	19	Cylinder head	25	2.2	16.3
	20	Cylinder head gasket	-	-	-
Cylinder head	21	Cylinder head	25	2.2	16.3
	22	Cylinder head gasket	-	-	-
Cylinder head	23	Cylinder head	25	2.2	16.3
	24	Cylinder head gasket	-	-	-
Cylinder head	25	Cylinder head	25	2.2	16.3
	26	Cylinder head gasket	-	-	-
Cylinder head	27	Cylinder head	25	2.2	16.3
	28	Cylinder head gasket	-	-	-
Cylinder head	29	Cylinder head	25	2.2	16.3
	30	Cylinder head gasket	-	-	-
Cylinder head	31	Cylinder head	25	2.2	16.3
	32	Cylinder head gasket	-	-	-
Cylinder head	33	Cylinder head	25	2.2	16.3
	34	Cylinder head gasket	-	-	-
Cylinder head	35	Cylinder head	25	2.2	16.3
	36	Cylinder head gasket	-	-	-
Cylinder head	37	Cylinder head	25	2.2	16.3
	38	Cylinder head gasket	-	-	-
Cylinder head	39	Cylinder head	25	2.2	16.3
	40	Cylinder head gasket	-	-	-
Cylinder head	41	Cylinder head	25	2.2	16.3
	42	Cylinder head gasket	-	-	-
Cylinder head	43	Cylinder head	25	2.2	16.3
	44	Cylinder head gasket	-	-	-
Cylinder head	45	Cylinder head	25	2.2	16.3
	46	Cylinder head gasket	-	-	-
Cylinder head	47	Cylinder head	25	2.2	16.3
	48	Cylinder head gasket	-	-	-
Cylinder head	49	Cylinder head	25	2.2	16.3
	50	Cylinder head gasket	-	-	-

Suzuki Sx4 Haynes Manual

Matthew Coombs



Suzuki Sx4 Haynes Manual:

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Manual, No. M737 John Haynes,1984-12-07 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer

Suzuki GSX1300R Hayabusa, '99-'13 Haynes Publishing,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Suzuki GSX1300R Hayabusa model years 1999 through 2013 Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box A typical Haynes manual covers general information troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate **Suzuki SJ & Vitara 1982 to 1997 (up to P**

Registration) 4-cyl Petrol Bob Henderson,A. K. Legg,1994-05-01 SJ410 SJ413 Vitara inc Santana Samurai special limited editions Petrol 1 0 litre 970cc 1 3 litre 1298 1324cc 1 6 litre 1590cc 4 cyl Does NOT cover V6 engines Suzuki GT, ZR & TS50 Jeremy Churchill,1984 **Suzuki GSX 1400, '02-'07** Haynes Publishing,2018-05-01 Each Haynes manual provides

specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Suzuki GSX 1400 model years 2002 through 2007 Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box A typical Haynes manual covers general information troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate Suzuki GSX600, GSX750F & 98-02 Matthew

Coombs,2005-10-15 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and plenty of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools workshop tips section in color Complete coverage for your Suzuki GSX600 GSX750F and GSX750 for 1998 to 2002 Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust

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Bedford/Suzuki Service and Repair Manual A. K. Legg,S. J. Drayton,2003 **Suzuki GSX-R600 and 750 Service and Repair Manual** Matthew Coombs,2009 GSX R600K6 599cc 2006 GSX R600K7 599cc 2007 GSX R600K8 599cc 2008 GSX R600K9 599cc 2009 GSX R750K6 750cc 2006 GSX R750K7 750cc 2007 GSX R750K8 750cc 2008 GSX R750K9 750cc 2009

Suzuki GSX-R750 & GSX-RR1100 85 to 92 Editors of Haynes Manuals,2016-10-01 Complete coverage of your Suzuki GSX R750 GSX R1100 86 92 GSX600F GSX1100F Katanas 88 96 GSX750F Katana 89 96 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Color spark plug diagnosis What s covered Suzuki GSX R750 GSX R1100 86 92 GSX600F Katana 88 96 GSX750F Katana 89 96 GSX1100F Katana 88 96 Haynes Repair Manual Exclusions Does not include the liquid cooled GSX R models introduced in 1992 Suzuki GSX-R & Katana (GSX-F) Owners Workshop Manual Alan Ahlstrand,John Harold Haynes,1993 *Suzuki GSF600 & 1200 Bandit Fours Service and Repair Manual* Matthew Coombs,1997 Suzuki GSF600 GSF1200 Bandit Fours 1995 97 Shop Manual Haynes Covers 6cc and 12cc models 256 pgs 614 b w ill

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