

Suzuki SX4 2006-2014 Workshop Manual

Engine Mechanical: 10-45

Engine Mechanical: 10-39

Oil Bearings Inspection

10-45-0000

General Information

Service main bearings are available in standard size and 0.25 mm (0.0098 in.) undersize, and each of them has 5 kinds of bearings differing in tolerance.

Upper half of bearing (1) has oil groove (2) as shown in figure.

Install this half with oil groove to cylinder block.

Lower half of bearing does not have an oil groove.



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Visual Inspection

Check bearings for pitting, scratches, wear or damage. Any malfunction is found, replace both upper and lower halves. Never replace either half without replacing the other half.

Bearing Clearance

NOTE

Do not rotate crankshaft while gauging plastic is installed.

Check clearance by using gauging plastic according to the following procedure.

- 1) Remove bearing caps.
- 2) Clean bearings and main journals.
- 3) Place a piece of gauging plastic (1) the full width of bearing (parallel to crankshaft) on journal, covering oil hole.



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- 4) Tighten main bearing cap No.1 bolts (71) - (76) and main bearing cap No.2 bolts (77) - (82) gradually as follows.

- a) Tighten bolts (71) - (76) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) according to numerical order in figure.
- b) In the same manner as in Step a), tighten them to 50 N·m (3.0 kgf-m, 36.5 ft-lb).
- c) In the same manner as in Step a), retighten them to 60°.
- d) Tighten bolts (77) - (82) to 25 N·m (2.0 kgf-m, 18.0 ft-lb) according to numerical order in figure.

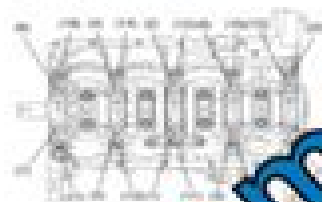
Tightening torque

Main bearing cap No.1 bolt (71) - (76):

Tighten 30 N·m (3.0 kgf-m, 22.0 ft-lb), 50 N·m (5.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (77) - (82):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.



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- 5) Remove bearing caps (1) on gauging plastic, and check the gauging plastic width at its widest part. If it exceeds its limit, replace bearing caps. Do not use both upper and lower halves. They may produce proper clearance. It will be necessary to repeat the procedure for use of 0.25 mm undersize.

After installing new bearing, recheck clearance.

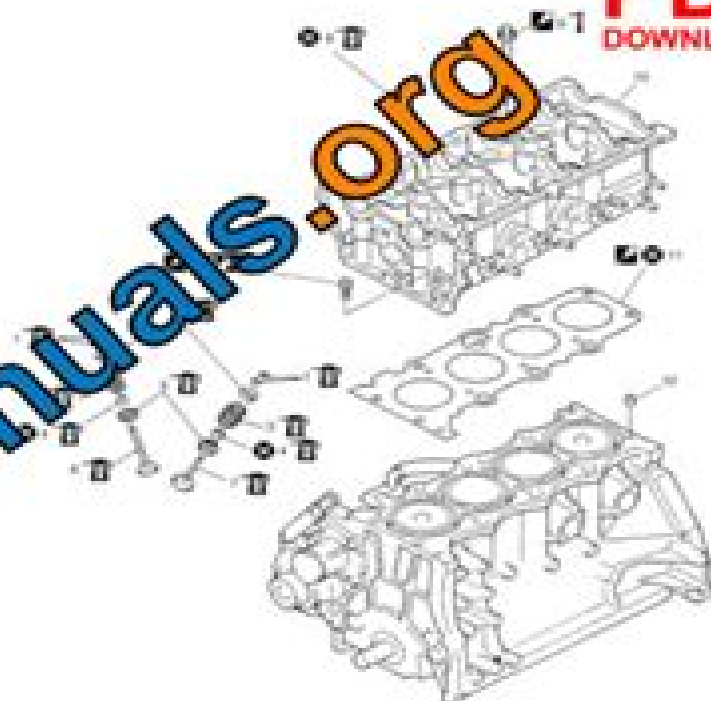
Bearing clearance
Standard: 0.021 - 0.041 mm (0.0008 - 0.0016 in.)
Limit: 0.054 mm (0.0021 in.)



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Cylinder Head Components

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| | 1. Torque value | 2. Tightening sequence |
|----------------------|---|--|
| Intake manifold | 1. Intake pipe | 1. Intake pipe Tighten 20 N·m (2.0 kgf-m, 14.0 ft-lb) by the specified procedure. |
| Cylinder head | 1. Cylinder head bolt (70) Check cylinder head bolt torque, plastic deformation, tightening sequence, for information relating to "Values and Torque" (see "Remove and install" 10-45-0000). | 1. Cylinder head bolt (70) Tighten 20 N·m (2.0 kgf-m, 14.0 ft-lb) by the specified procedure. |
| Cylinder head gasket | 1. Cylinder head gasket "TOP" mark provided on gasket comes to crankshaft flange side, facing up. | 1. Cylinder head gasket Apply engine oil to sealing surface of each part. |
| Crank pin | 1. Crank pin | |

Suzuki Sx4 Service Manual

Phil Edmonston



Suzuki Sx4 Service Manual:

Mastering CVT Transmission Mohammed Hamed Ahmed Soliman, 2025-08-23 Mastering CVT Transmissions is your complete guide to understanding maintaining and repairing modern continuously variable transmissions CVTs Written by Dr Mohammed Hamed Ahmed Soliman an international expert in Lean Maintenance reliability and automotive systems this book combines deep technical knowledge with real world experience What you ll find inside Clear explanations of how CVTs work compared with manual automatic and dual clutch DCT systems Preventive predictive and corrective maintenance practices to extend transmission life Hands on procedures for fluid care filters diagnostics and full rebuilds Real case studies drawn from practical repair and teaching experience OBD based troubleshooting methods and failure prevention strategies Tables charts and appendices with essential specifications and capacities Why this book is different Dr Soliman not only studied CVTs academically but has rebuilt Nissan CVT units personally applying industrial best practices such as predictive maintenance infrared thermography vibration analysis oil condition monitoring and Lean principles His international career in manufacturing reliability engineering and automotive maintenance gives this book a unique blend of theory and practice Also by the author Dr Soliman has written several bestselling books in maintenance and reliability including Autonomous Car Maintenance Industrial Applications of Infrared Thermography Vibration Basics and Machine Reliability Simplified The Complete FMEA Handbook AI in Maintenance Reliability Machinery Oil Analysis Condition Monitoring Lean Maintenance Ultrasound Analysis for Condition Monitoring Maintenance Strategy Optimization Whether you are a driver mechanic or engineer this book equips you with the knowledge tools and confidence to master CVTs from everyday care to advanced diagnostics and rebuilds [Mergent International Manual](#) ,2009 **Lemon-Aid Used Cars and Trucks 2012-2013** Phil Edmonston, 2012-05-19 A guide to buying a used car or minivan features information on the strengths and weaknesses of each model a safety summary recalls warranties and service tips **Lemon-Aid Used Cars and Trucks 2011-2012** Phil Edmonston, 2011-04-25 As Toyota skids into an ocean of problems and uncertainty continues in the U S automotive industry Lemon Aid Used Cars and Trucks 20112012 shows buyers how to pick the cheapest and most reliable vehicles from the past 30 years Lemon Aid guides are unlike any other car and truck books on the market Phil Edmonston Canada s automotive Dr Phil for 40 years pulls no punches Like five books in one Lemon Aid Used Cars and Trucks is an expos of car scams and gas consumption lies a do it yourself service manual an independent guide that covers beaters lemons and collectibles an archive of secret service bulletins granting free repairs and a legal primer that even lawyers cant beat Phil delivers the goods on free fixes for Chrysler Ford and GM engine transmission brake and paint defects lets you know about Corvette and Mustang tops that fly off gives the lowdown on Honda Hyundai and Toyota engines and transmissions and provides the latest information on computer module glitches [Outlook Money](#) ,2008-10-22 [Kiplinger's Personal Finance](#) ,2008-03 The most trustworthy source of information available today on savings and investments taxes money management home ownership and

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