

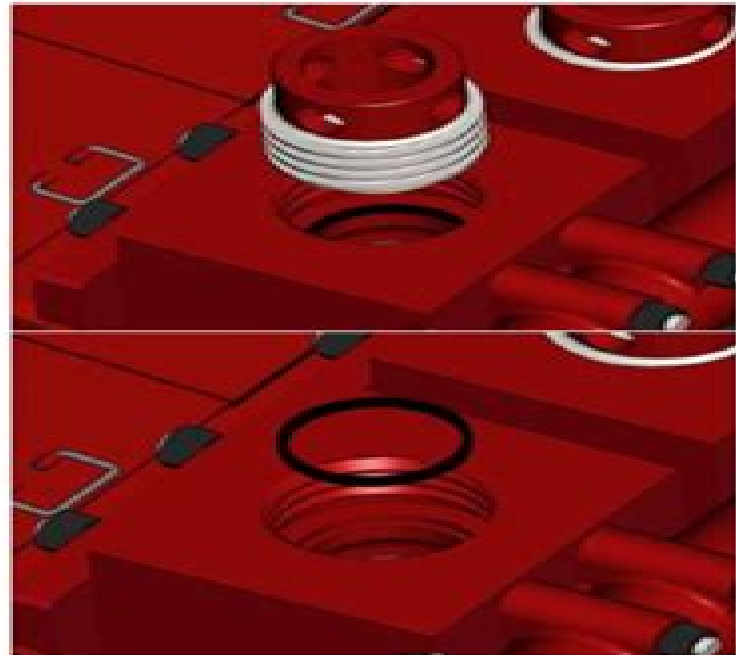
4.6 Expendable Components Maintenance & Repair

The following are the standard procedures for safely removing and replacing the expendable components of the MP-16 Pump. Remember to always vent the pump pressure as per 4.5.1 (page 36) before beginning any maintenance procedures.

4.6.1 Removing the Discharge Valves

The discharge valves of the MP-16 pump should only be removed in order to be replaced or during maintenance. The following procedure provides guidelines for this process.

- 1** Unscrew the upper valve cover from the fluid end module. This should also remove the valve stem guide, which is affixed to the cover by means of a retaining plate.
- 2** Remove the upper valve cover seal from the fluid bore.



Pump Maintenance Manual

M Tight



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