

High-Speed Cutter N 155 PLUS

the programmable all-round model
with 18.5" color-display



Description N 155 PLUS

This allrounder with 18.5" color display and touch-screen operation is suitable for all standard cutting jobs. It features automatic graphic programming to ensure a highly-automated process.

Examples of equipment: Graphic operator guidance, with various language packages. Change-over measurement system (metric, inch or shaku). Configurable user interface, OptiKnife knife changing system and many other features.

The High-Speed Cutter POLAR N 155 is mainly used in the large-size range. Formats up to a diagonal of 1,550 mm can be easily handled and turned in the high-speed cutter. Cutting material with larger formats can only be turned on the front table. The High-Speed Cutter has extensive features in the standard equipment already which can increase the productivity up to 20%. The High-Speed Cutter can be upgraded with peripheral equipment (lift, jogger, buffer, transport grippers, loading and unloading system) to a cutting system.

Customer benefits

- Extended operating life of the knife as well as faster knife change thanks to POLAR OptiKnife with knife fine adjustment in the lower dead end
- High productivity by a great number of programmable additional functions
- Shortest make ready times thanks to intuitive cutting program generation via block programming or even CompuCut
- Greatest cutting accuracy due to the POLAR-Positioning-System DPS with a mechanical positioning accuracy of 1/100 mm

- Highly reliable in daily use and long lifespan as a result of the stability of the one-piece machine frame, knife drive with worm gear drive and compact closed hydraulic system

Technical data

Cutting width	1,550 mm 61.02 in
Feeding depth	1,550 mm 61.02 in
Loading height max.	165 mm 6.50 in
Safety clamp pressure	30 daN 66 lbs
Clamp pressure, min.	150 daN 331 lbs
Clamp pressure, max.	6,000 daN 13,228 lbs
Backgauge speed on return way (0 - ...)	300 mm/sec 11.81 in/sec
Knife speed	45 cycles/min
Smallest cut, automatically, without false plate	25 mm 1.38 in
Smallest cut, automatically, with false plate	120 mm 4.72 in

Further technical data are available for download on our website.



Polar Cutter 115 E Manual

JS Bruner



Polar Cutter 115 E Manual:

Biology and Ecology of Antarctic Krill Volker Siegel, 2016-08-03 This book gives a unique insight into the current knowledge of krill population dynamics including distribution biomass production recruitment growth and mortality rates Detailed analysis is provided on food and feeding reproduction and krill behaviour The volume provides an overview on the aspects of natural challenges to the species which involve predation parasites and the commercial exploitation of the resource and its management A chapter on genetics shows the results of population subdivision and summarizes recent work on sequencing transcriptomes for studying gene function as part of the physiology of live krill The focus of Chapter 4 is on physiological functions such as biochemical composition metabolic activity and growth change with ontogeny and season and will demonstrate which environmental factors are the main drivers for variability Further discussed in this chapter are the bottle necks which occur in the annual life cycle of krill and the mechanisms krill have adapted to cope with severe environmental condition *New Hampshire Register, State Year-book and Legislative Manual* ,1948 Earth Resources ,1983 **Educate** ,1968 *American Printer* ,2008 Official Gazette of the United States Patent Office United States. Patent Office,1971 Kilobaud ,1977 **English Mechanic and Mirror of Science and Art** ,1880 **Cruising World** ,1987-01 **Byte** ,1977-12 *Radio-electronics* ,1977 **English Mechanic and World of Science** ,1875 English Mechanic and Mirror of Science ,1875 **The Naturalists' Leisure Hour and Monthly Bulletin** ,1892 **Australian Printer Magazine** ,1991 American Machinist ,1923 **Scientific and Technical Aerospace Reports** ,1984 Lists citations with abstracts for aerospace related reports obtained from world wide sources and announces documents that have recently been entered into the NASA Scientific and Technical Information Database *Earth Resources* ,1984 A selection of annotated references to unclassified reports and journal articles that were introduced into the NASA scientific and technical information system and announced in Scientific and technical aerospace reports STAR and International Aerospace Abstracts IAA **PMI, Photo Methods for Industry** Augustus Wolfman,1963 Beginning with 1960 includes an additional October issue called Directory varies slightly **Scientific American** ,1886 Monthly magazine devoted to topics of general scientific interest

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Table of Contents Polar Cutter 115 E Manual

1. Understanding the eBook Polar Cutter 115 E Manual
 - The Rise of Digital Reading Polar Cutter 115 E Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Polar Cutter 115 E Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Polar Cutter 115 E Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Polar Cutter 115 E Manual
 - Personalized Recommendations
 - Polar Cutter 115 E Manual User Reviews and Ratings
 - Polar Cutter 115 E Manual and Bestseller Lists

5. Accessing Polar Cutter 115 E Manual Free and Paid eBooks
 - Polar Cutter 115 E Manual Public Domain eBooks
 - Polar Cutter 115 E Manual eBook Subscription Services
 - Polar Cutter 115 E Manual Budget-Friendly Options
6. Navigating Polar Cutter 115 E Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Polar Cutter 115 E Manual Compatibility with Devices
 - Polar Cutter 115 E Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Polar Cutter 115 E Manual
 - Highlighting and Note-Taking Polar Cutter 115 E Manual
 - Interactive Elements Polar Cutter 115 E Manual
8. Staying Engaged with Polar Cutter 115 E Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Polar Cutter 115 E Manual
9. Balancing eBooks and Physical Books Polar Cutter 115 E Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Polar Cutter 115 E Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Polar Cutter 115 E Manual
 - Setting Reading Goals Polar Cutter 115 E Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Polar Cutter 115 E Manual
 - Fact-Checking eBook Content of Polar Cutter 115 E Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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