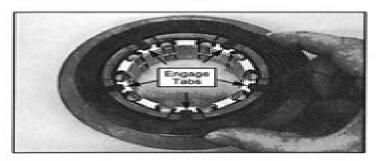
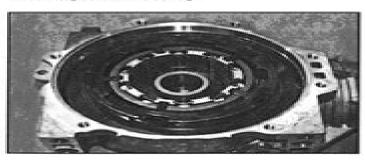
Be sure the armature plate tabs are fully engaged into the roll cage assembly and are resting on the cut-grooves of the ring gear.



NOTE: Verify armature plate tabs are in the slots on the roll cage and are resting in the ring gear grooves.

 Carefully install the ring gear and roll cage assembly into the gearcase housing.

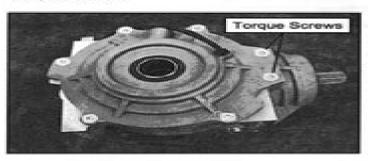


Install a new O-ring on the cover plate assembly.

NOTE: Be sure the square O-ring is placed flat on the cover surface. If the O-ring is twisted fluid leakage may occur. Carefully install the LH output hub assembly into the cover plate. Take care not to damage the new cover plate seal while installing the output hub.



 Install the output cover assembly onto the gearcase housing. Install the (7) cover plate screws and torque to specification.



FI -T

Cover Plate Screws: 7-11 ft-lbs (10-15 Nm)

Polaris 2013 Ranger 900xp Service Manual

Eric Jorgensen, Alan Ahlstrand

Polaris 2013 Ranger 900xp Service Manual:

Clymer Polaris Ranger 800, 2010-2014 Haynes Publishing, 2017-10-25 The Clymer Polaris Ranger 800 2010 2014 Repair Manual features complete maintenance and repair information for the Polaris RZR 800 built during model years 2008 2014 More than 700 Photos guide the reader through every job Where possible tools developed by the writers during the disassembly and reassembly of the machine are described in the text to save the reader from spending hundreds of dollars on factory tools Each manual features guick reference data plus chapters on Troubleshooting Lubrication maintenance and tune up Engine top end Engine lower end Clutch and drivebelt system Transmission Engine management system Electrical system Cooling system Wheels hubs and tires Front suspension steering and front gearcase Rear suspension and rear gearcase Brakes Body Wiring diagrams Clymer Polaris RZR 800 2008-2014 Haynes Publishing, 2017-10-21 The Polaris RZR 800 off road vehicles are very popular and built with precision engineering to ensure a long life With the help of the Clymer Polaris RZR 800 2008 2014 Repair Manual in your toolbox you will be able to maintain service and repair your RZR 800 to extend the life of your machine for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too Ford Ranger and Mazda (B-Series) Pick-Ups Automotive Repair Manual Eric Jorgensen, Alan Ahlstrand, J. H. Haynes, 2005-05 Complete coverage for your Ford Ranger and Mazda Pick up covering all Ford Ranger models for 1993 thru 2005 and Mazda B2300 B2500 B3000 B4000 for 1994 thru 2005 Routine Maintenance Tune up procedures Engine repair Cooling and heating Air Conditioning Fuel and exhaust Emissions control Ignition Brakes Suspension and steering Electrical systems Wiring Polaris ATV Owners Workshop Manual Alan Ahlstrand, John Harold Haynes, 2004 The purpose of this manual is diagrams to help you get the best value from your ATV It can help you decide what work must be done even if you choose to have it done by a dealer service department or a repair shop it provides information and procedures for routine maintenance and servicing and it offers diagnostic and repair procedures to follow when trouble occurs This book should allow you to tackle any job yourself nbs Chilton's Ford Ranger Pick-ups 2000-05 Repair Manual Eric Jorgensen, Alan Ahlstrand, 2007-03-02 Covers U S and Canadian models of Ford Ranger and Mazda B2300 B2500 B3000 B4000 pick ups 93 - 97 Ford Ranger Repair Manual, This is the PDF service repair manual for the Ford Ranger 1993 1997 The same manual autoshops and dealers reference to This isnt your everyday off the shelf autostore manual This manual is guranteed

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