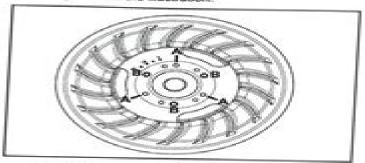
- Assemble the clutch by sliding components down on to stationary sheave shaft.
- When assembling the deflection cam, pins, and fasteners, reference the locations for each component in the illustration.



- A 3 threaded hole inline with raised line marks = Deflection Cam Screws
- B 3 non-threaded holes = Deflection Pins
- The remaining 4 threaded holes are for the L wrench tool.
- Align the helix alignment hole with the "X" on the moveable sheave.



- Align the wide gap in the helix splines with the skip tooth in the stationary sheave shaft.
- Visually verify the rollers are positioned underneath each corresponding helix ramp.
- 14. Compress the helix down into the sheave. Install the washer and snap ring. Verify the snap ring is fully seated in the groove with the sharp edge upward.
- 15. Carefully release the clutch compressor.
- Align the two "X" marks and install the cover, Torque fasteners to specification.

6

Polaris 550 Widetrak Snowmobile Repair Manual

Polaris Industries

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Polaris Snowmobile 90-95 Penton Staff, 2000-05-24 400 440 500 650 Classic RXL Sport Touring Super Sport Trail and **SNOWMOBILE SERVICE MANUAL. 11TH ED.**, 199? Adjust maintain and repair popular XLT models manual **Snowmobile Service Manual Intertec** snowmobile engines and vehicles **Snowmobile Service Manual** ,1983 Publishing Corporation. Technical Publications Division, 1971 Polaris Industries L.P. Snowmobile Service Manual Clymer Polaris Snowmobile Shop Manual 1984-1989 Penton Staff,1990-12-01 With the help Polaris Industries, 1994* of the Clymer Polaris Snowmobile Shop Manual 1984 1989 in your toolbox you will be able to maintain service and repair your snowmobile to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too **Snowmobile Shop Manual 1984-1989** Penton Staff, 1990-12-01 With the help of the Clymer Polaris Snowmobile Shop Manual 1984 1989 in your toolbox you will be able to maintain service and repair your snowmobile to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too Snowmobile Service Manual Intertec Publishing Corporation. Technical Publications Polaris Snowmobile Shop Manual, 1990-1995, 1997 Division, Polaris Owner's Safety & Maintenance Manual Clymer Ski-Doo Snowmobile Shop Manual, 1985-1989 Penton Staff,1990-10-01 With the help of the Clymer Ski Doo .1992 Snowmobile Shop Manual 1985 1989 in your toolbox you will be able to maintain service and repair your snowmobile to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring

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Polaris ATVs 250-800cc, '98-'07 Alan Ahlstrand, Ken Freund, 2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Polaris ATVs 250 800cc model years 1998 through 2007 Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box A typical Haynes manual covers general information troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color

wiring diagrams An index makes the manual easy to navigate

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