

- Remove the 5 screws that secure the fuel sender to the tank.



- Slowly lift the sender out of the tank. Lift the sender out at an angle, so the float will more easily come out of the fuel tank.



## Testing

Refer to Chapter 10 for fuel gauge sending unit troubleshooting.

## Sending Unit Installation

- Reinstall the fuel sender with a new gasket, using care not to bend or damage the float arm.
- Install the 5 screws and torque the screws to specification. Reconnect the sender and route the harness properly.



Sending Unit Screw Torque:  
18–24 in.lbs. (2–3 Nm) in criss-cross pattern

- Reinstall the PVT intake duct, gas tank vent line, front cab assembly, and side panels.

**NOTE:** Properly route the gas tank vent line, use tape to secure the vent line in place. (See Pic 1).

- Reconnect the negative battery cable. Test the sender for proper operation.

## TROUBLESHOOTING

### FUEL STARVATION/LEAN MIXTURE

**Symptoms:** Hard start or no start, bog, backfire, popping through intake / exhaust, hesitation, detonation, low power, spark plug erosion, engine runs hot, surging, high idle, idle speed erratic.

- No fuel in tank
- Restricted tank vent, or routed improperly
- Fuel lines or fuel valve restricted
- Fuel filter plugged
- Carburetor vent line(s) restricted
- Plugged or restricted inlet needle and seat screen or inlet passage
- Clogged jets or passages
- Float stuck, holding inlet needle closed or inlet needle stuck
- Float level too low
- Intake air leak ( throttle shaft, intake ducts, airbox or air cleaner cover)
- Jet needle position incorrect
- Incorrect pilot screw adjustment

### RICH MIXTURE

**Symptoms:** Fouls spark plugs, black, sooty exhaust smoke, rough idle, poor fuel economy, engine runs rough/ misses, poor performance, bog, engine loads up, backfire.

- Air intake restricted (inspect intake duct)
- Air filter dirty/plugged
- Electric choke inoperative
- Incorrect pilot air/fuel screw adjustment
- Faulty inlet needle and seat
- Faulty inlet needle seat O-Ring
- Float level too high
- Poor fuel quality (old fuel)
- Loose jets
- Worn jet needle/needle jet or other carburetor parts
- Dirty carburetor (air bleed passages or jets)

# Polaris Atv Sportsman 500 Ho Repair Manual

**Penton Staff**



## **Polaris Atv Sportsman 500 Ho Repair Manual:**

**Polaris, Sportsman 400 and 500 4x4, 1996-2003 and Xplorer 500 4x4, 1997-2003** Ed Scott,2004     Polaris Sportsman 400, 450 & 500 1996-2013 Manual Penton Staff,2000-05-24 Sportman 400 2001 2005 Sportsman 450 2006 2007 Sportsman 450 Browning Edition 2006 Sportsman 500 1996 2010 Sportsman 500 RSE 2000 2002 Sportsman 500 DUSE 2001 2002 Sportsman 500 HO 2001 2006 2008 2010 Sportsman 500 X2 2006 2010 Sp     **Polaris 250 to 500 cc ATVs** Max Haynes,Haynes Publishing,1999-11-15 Total Car Care is the most complete step by step automotive repair manual you ll ever use All repair procedures are supported by detailed specifications exploded views and photographs From the simplest repair procedure to the most complex trust Chilton s Total Car Care to give you everything you need to do the job Save time and money by doing it yourself with the confidence only a Chilton Repair Manual can provide     **Polaris Sportsman 600, 700, & 800 Series 2002-2010** Penton Staff,2000-05-24 Sportsman 600 2003 2005 Sportsman 700 2002 2006 Sportsman 700 EFI 2004 2007 Sportsman 700 EFI X2 2008 Sportsman MV7 2005 2006 Sportsman 800 EFI 2005 2010 Sportsman 800 EFI X2 2007 2009 Sportsman 800 EFI Touring 2008 2009     **Polaris ATVs 250-800cc, '98-'07** Alan Ahlstrand,Ken Freund,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Polaris ATVs 250 800cc model years 1998 through 2007 Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box A typical Haynes manual covers general information troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate

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