

35. Apply Loctite™ 609 to the pump shaft to help secure the bearing. Press on a new bearing.



36. Warm the housing. Apply Loctite™ to bearing outer race. Slide housing securely onto shaft and bearing.



⚠ WARNING

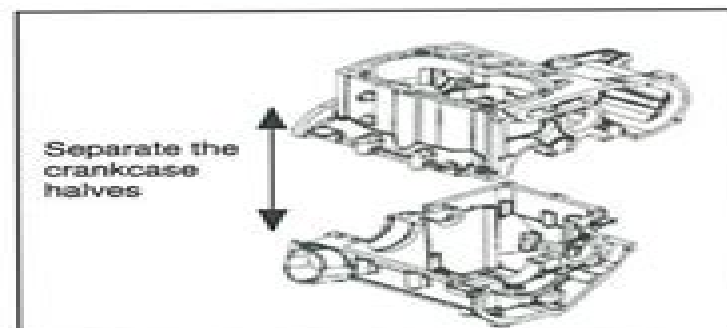
Wear appropriate safety gear during this procedure. Heat resistant gloves,

clothing and eyewear are required.

37. Remove thrust plate (U).



38. Remove PTO end engine mount. Remove crankcase bolts. Tap on the reinforced areas on the cases using soft hammer. Carefully separate the two crankcase halves.



NOTE: Only remove the oil baffle if the baffle is damaged. When removing the oil baffle bolts, use a heat gun to heat the bolts and loosen the Loctite™. This will prevent any possible damage to the bolts or to the crankcase casting.

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