

Table 1: Tolerances for linear dimensions

Tolerance class	Range of nominal sizes, $L$ , in mm										
	2 to 30	Over 30 up to 120	Over 120 up to 400	Over 400 up to 1 000	Over 1 000 up to 2 000	Over 2 000 up to 4 000	Over 4 000 up to 6 000	Over 6 000 up to 12 000	Over 12 000 up to 16 000	Over 16 000 up to 20 000	Over 20 000
	Tolerances, $t$ , in mm										
A	$\pm 1$	$\pm 1$	$\pm 1$	$\pm 2$	$\pm 3$	$\pm 4$	$\pm 5$	$\pm 6$	$\pm 7$	$\pm 8$	$\pm 9$
B		$\pm 2$	$\pm 2$	$\pm 3$	$\pm 4$	$\pm 6$	$\pm 8$	$\pm 10$	$\pm 12$	$\pm 14$	$\pm 16$
C		$\pm 3$	$\pm 4$	$\pm 6$	$\pm 8$	$\pm 11$	$\pm 14$	$\pm 18$	$\pm 21$	$\pm 24$	$\pm 27$
D		$\pm 4$	$\pm 7$	$\pm 9$	$\pm 12$	$\pm 16$	$\pm 21$	$\pm 27$	$\pm 32$	$\pm 36$	$\pm 40$

## 4.2 Tolerances for angular dimensions

The length of the shorter angle leg shall be used to determine, on the basis of table 2, which tolerances are to apply. The length of the leg may also be assumed to extend to a specified reference point. In this case, the reference point concerned shall be indicated on the drawing.

See table 2 for the relevant tolerances.

Figures 1 to 5 show examples of how the shorter angle leg,  $L$ , is to be represented.

## 4.3 Straightness, flatness and parallelism tolerances

The straightness, flatness and parallelism tolerances as specified in the table 3 apply both for the overall dimensions of a weldment, a welding assembly, or a welded structure, and also for sections for which the dimensions are indicated.

Other tolerances of form and position (e.g. coaxiality and symmetry tolerances) have not been specified. If such tolerances are required for functional reasons, they shall be indicated on the drawings, as specified in prEN ISO 1101.

## 5 Indications on drawings

The designation of the selected tolerance class as specified in tables 1 and 2 (e.g. EN ISO 13920-B) or its combination with a tolerance class as specified in table 3 (e.g. EN ISO 13920-BE), shall be entered in the appropriate area on the drawing.

Table 2: Tolerances for angular dimensions

Tolerance class	Range of nominal sizes, $L$ , in mm (length or shorter leg)		
	Up to 400	Over 400 up to 1 000	Over 1 000
	Tolerances, $\Delta\alpha$ , (in degrees and minutes)		
A	$\pm 20$	$\pm 15$	$\pm 10$
B	$\pm 45$	$\pm 30$	$\pm 20$
C	$\pm 1^\circ$	$\pm 45$	$\pm 30$
D	$\pm 1^\circ 30'$	$\pm 1^\circ 15'$	$\pm 1^\circ$
	Calculated and rounded tolerances, $t$ , in mm/m <sup>1)</sup>		
A	$\pm 6$	$\pm 4,5$	$\pm 3$
B	$\pm 13$	$\pm 9$	$\pm 6$
C	$\pm 18$	$\pm 13$	$\pm 9$
D	$\pm 26$	$\pm 22$	$\pm 18$

<sup>1)</sup> The value indicated in mm/m corresponds to the tangent value of the general tolerance. It is to be multiplied by the length, in m, of the shorter leg.

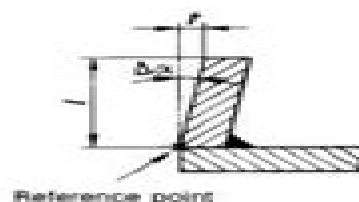


Figure 1

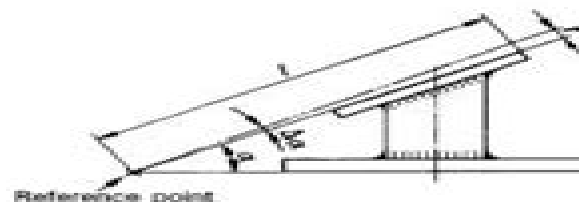


Figure 2

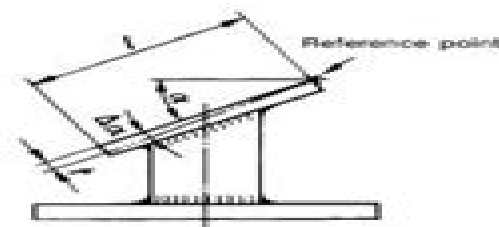


Figure 3

# Welding Tolerance 13920

**JE Gale**



## **Welding Tolerance 13920:**

Geometrical Dimensioning and Tolerancing for Design, Manufacturing and Inspection Georg Henzold, 2006-10-13

Geometrical tolerancing is used to specify and control the form location and orientation of the features of components and manufactured parts This book presents the state of the art of geometrical tolerancing covers the latest ISO and ANSI ASME standards and is a comprehensive reference and guide for all professional engineers designers CAD users quality managers and anyone involved in the creation or interpretation of CAD plans or engineering designs and specifications For all design and manufacturing engineers working with these internationally required design standards Covers ISO and ANSI geometrical tolerance standards including the 2005 revisions to the ISO standard Geometrical tolerancing is used in the preparation and interpretation of the design for any manufactured component or item essential information for designers engineers and CAD professionals

**Welding. General Tolerances for Welded Constructions. Dimensions for Lengths and Angles. Shape and Position** British Standards Institute Staff, 1997-01 Welding Structures Dimensions Dimensional tolerances Angular tolerances Angles geometry Length Shape Engineering drawings Tolerances measurement Flatness measurement Straightness measurement

**Applied Metrology for Manufacturing Engineering** Ammar Grous, 2013-03-04 Applied Metrology for Manufacturing Engineering stands out from traditional works due to its educational aspect Illustrated by tutorials and laboratory models it is accessible to users of non specialists in the fields of design and manufacturing Chapters can be viewed independently of each other This book focuses on technical geometric and dimensional tolerances as well as mechanical testing and quality control It also provides references and solved examples to help professionals and teachers to adapt their models to specific cases It reflects recent developments in ISO and GPS standards and focuses on training that goes hand in hand with the progress of practical work and workshops dealing with measurement and dimensioning

**Flexible Automation and Intelligent Manufacturing: The Human-Data-Technology Nexus** Kyoung-Yun Kim, Leslie Monplaisir, Jeremy Rickli, 2023-02-03 This book gathers the second volume of the proceedings of the 31st edition of the International Conference on Flexible Automation and Intelligent Manufacturing FAIM 2022 held on June 19 23 2022 in Detroit Michigan USA Covering four thematic areas including Manufacturing Processes Machine Tools Manufacturing Systems and Enabling Technologies it highlights advances in micro and nanoscales processes additive manufacturing artificial intelligence and robotic applications human robot collaboration as well as quality control supply chain industrial monitoring and management strategies It also discusses important issues related to sustainability waste management and remanufacturing All in all this book provides academicians engineers and professionals with extensive information on both scientific and industrial advances in the converging fields of manufacturing production and automation

**Inspection-oriented Tolerancing - Size, Form and Location** Robert Roithmeier, 2016-10-13

ISO Catalogue International Organization for Standardization, 2007

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**Stahlschutzplanken-Systeme** Gütegemeinschaft Stahlschutzplanken e.V.,2020-02-29      Microwave Component Mechanics Harri Eskelinen,Pekka Eskelinen,2003 HereOCOs a first of its kind resource that offers you detailed guidance in the mechanical aspects of designing and manufacturing microwave components The book takes an interdisciplinary approach that combines design and manufacturing mechanical and electrical design and microwave component performance and productivity By exploring the immediate connection between electrical and mechanical quality you more easily arrive at cost effective solutions and reduce the unnecessary use of OC double tolerancingOCO      □□□□□□□□□□□□ □□□,2024-01-01

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