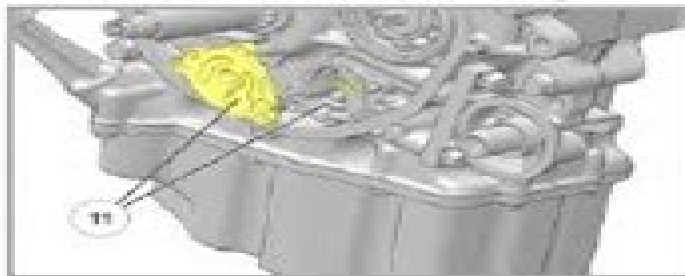


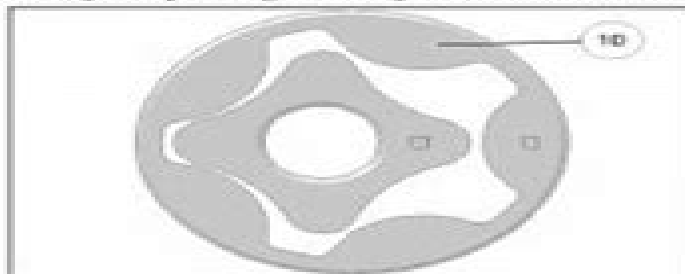
11. Inspect surfaces of pump cavity in crankcase and surface of pump cover for scoring or wear (11).



12. Inspect gerotor for scoring or other damage. Replace parts as a set if damaged.

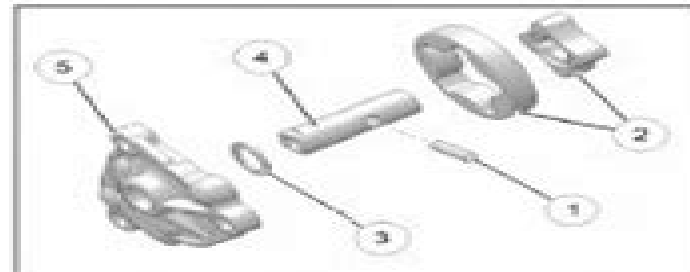
#### OIL PUMP ASSEMBLY

1. Clean and dry all parts thoroughly. Apply clean engine oil to all parts. Do not use gasket sealer on the pump cover mating surfaces.
2. Align the gerotor (10) according to the orientation dots.

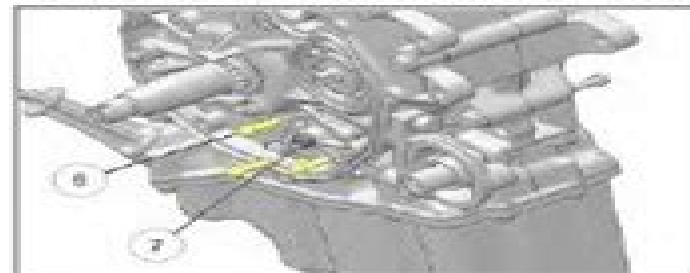


3. Place the drive pin (9) through the oil pump drive shaft.
4. Slide the gerotor (10) onto the drive shaft and lock them into position on the drive pin.
5. Install the washer (1) onto the drive shaft (4).

6. Install the oil pump cover (5) onto the shaft assembly.



7. Grasp the complete oil pump assembly by the drive shaft (6) and install the assembly into the crankcase.

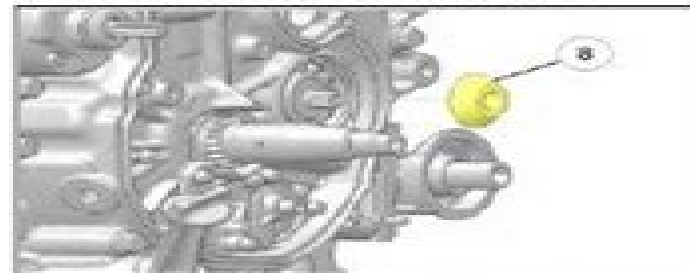


8. Install the oil pump cover bolts (7) and torque to specification.

#### TORQUE

Oil Pump Cover Bolts  
9 ft-lbs (12 Nm)

9. Install the upper oil pump sprocket spacer (8).



# Polaris 44x4 Manual

**Alan Ahlstrand, John H. Haynes**



## **Polaris 44x4 Manual:**

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