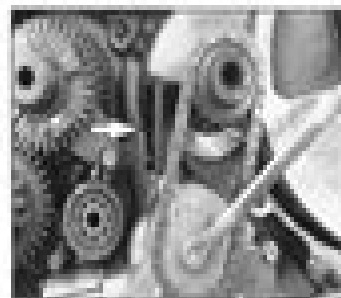


## CRANKSHAFT REMOVAL

1. Position the engine lock tool as shown.
2. Remove the oil pump sprocket retaining bolt & washer.
3. Remove oil pump sprocket and chain.
4. Remove balance shaft.

## Engine lock tool PY-43553-A



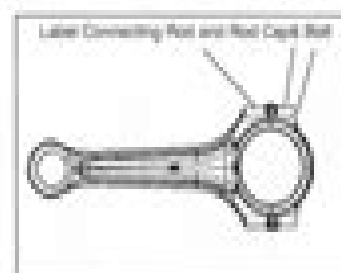
5. Crank the crankshaft, pull crankshaft straight out of the left crankcase half.

**CAUTION**

Connecting rod bearings and main bearings are easily damaged. Be careful not to cause damage to these parts when removing them within the crankcase.



6. Use a permanent marker to mark the orientation of the connecting rods and the rod bearing caps. These parts must be installed in their original locations.  
(EXAMPLE) Right connecting rod must be assembled to the right with the bearing cap that was removed from it. The bearing cap and connecting rod must be assembled in the same direction as it was removed using the same bolt.



## ROD SIDE CLEARANCE INSPECTION

1. Move the rods to one side of crankshaft. Insert a feeler gauge between one connecting rod and the crankshaft. Compare measurement to specification.

**Specification:** 0.75 mm, 0.030in

2. If clearance recorded exceeds service limit, the crankshaft, connecting rod or both need to be replaced. Refer to the crankshaft inspection section to determine which parts are outside of specifications.

3. Remove connecting rod bolts and connecting rod bearing caps.

**NOTE:** It may be necessary to lightly tap on the side of the caps with a plastic mallet to loosen them.

## CRANKSHAFT INSPECTION

1. Measure the width of the crankshaft rod bearing journal.

**Specification:** 41.5mm, 1.634in

2. Measure the width of the connecting rods at big end.

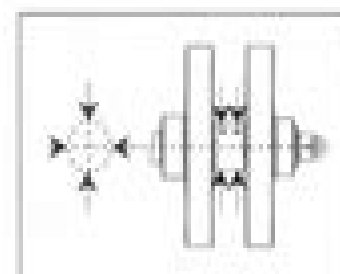
**Specification:** 30.371 mm, 0.002in

3. Visually inspect all bearing journals for scoring, damage or excessive wear. Replace crankshaft if it fails visual inspection.

4. Measure O.D. of the crankshaft rod journal in four places. Replace the crankshaft if it measures below service limit.

**Specification:** 47.945 mm, 1.8884in (white)

**Specification:** 47.96 mm, 1.8892in (red)



# Polaris 2000 Service Manual Sport Cruiser V92sc

**Rosina Ehmann**



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