# Getting Started with Mastercam Solids

July 2014



## **User Guide Mastercam**

M. Munir Ahmad, William G. Sullivan

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vollar ile ba lav p 3D i leme ve oklu eksen i leme zellikleri ile devam etmektedir Tornalama zellikleri anlat m 2D tel kafes ve veya 3D model zerinden ba lanm ve C eksen zellikleri ile devam edilmi tir Program zellikleri en iyi ekilde anlat ld gibi uyqulamalar ile b t n bu zellikler peki tirilmi tir Programdaki bir zelli in anlat lmas zerine bu zelli in imalatta nas l avantaja evrilece inden de bahsedilmi tir Ayr ca CAD CAM yaz l mlar ndan elde edilen CNC kt lar n n yorumlar yap lm t r G n m zde pek ok CAD CAM kullan c s NC kodlar n bilmeden yaz l m deste i ile program yapmaktad r NC kodlar n n anlamlar n bilmek ve yorum yapabilmek size CAD CAM kullan c s olarak de er katacakt r renmek istedi iniz MasterCam yaz l m d nyadaki en eski CAD CAM yaz l d r ve b t n d nyaya kendisini ispatlam t r Bu yaz l m rendi inizde d nyan n herhangi bir yerinde imalat yapabilir ve al abilirsiniz Ayr ca kitab n yan nda hediye verilen DVD ile sesli ve g r nt l bir e itim deste i bulacaks n z Kitap hakk nda baz konu ba l klar CAD CAM yaz l mlar ile imalata giri Mastercam aray z tan mlamalar B t n Mastercam komutlar n n zeti izim l lendirme Frezeleme Tornalama C eksen 5 eksen Mastercam tasar ma giri 2D izim komutlar zellikleri al ma d zlemi zellikleri Analiz komutlar Budama uzatma komutlar zellikleri De i tirme komutlar zellikleri 3D ta ma D nd rme 2D tak m yollar zellikleri Makine se imi K t k tan mlama Parametrik tak m yolu se imi ve zellikleri Frezelemede kesme h z devir ilerleme hesab Kesici tan mlama ve k t phaneye kaydetme Kesme parametrelerini tan mlanmas 2D tel kafes zerinden Contour tak m yollar olu turma Kesicinin i par as na giri k ayarlar Delik delme zellikleri ve G evrimleri H zl oklu delik delme zelli i Y ksek h zl y zey temizleme zelli i Cep bo altma zelli i ve giri k ayarlar Cep bo altmada y ksek h zl i leme Operasyon sayfas y netimi Tak m yollar n n sim lasyon yap lmas zellikleri NC kod retme ve makine kontrol nitesi se imleri Tornalamaya giri Tornalamada kesme h z devir ilerleme hesab Tornalamada k t k tan mlama ve k t k zerinden al ma Tornalamada ayna ve punta se imi Kaba ve final tornalama zellikleri Tornalamada kesici u ve tutucu tan mlama Kesici s f r noktas n n belirlenmesi ve kesici u rady s telafisi Sa Sol ayna ve taret tan mlama Kesicinin i par as na giri k ayarlar Tek ift y nl kesme Al n d ap i ap tornalama Dalma parametrelerini d zenlenmesi fig r i leme K t k tan mlanmas ve optimize edilmesi Tornalamada final tornalama zellikleri Tornalamada di ekme evrimleri Tornalamada fig r i leme zellikleri Tornalamada geli tirilmi kaba tornalama i lemi Tornalamada hareketli kaba tornalama i lemi Tornalamada y zey tornalama Tornalamada biten par ay kesme zelli i Tornalamada delik evrimleri zellikleri G kodlar Tornalamada noktadan noktaya tak m yolu retme H zl tornalama komutlar zellikleri evrimlerle tak m yolu olu turma zelli i G71 G75 G73 v b 3D tel kafes tasar m olu turma Y zey olu turma komutlar n n tamam Kat model olu turma zellikleri Teknik resim kartma 3D model zerinden kaba tak m yolu olu turma 3D kaba frezeleme kesme parametreleri zellikleri 3D kaba frezeleme parametreleri zellikleri Kat model y zey se imleri 3D model zerinden final tak m yolu olu turma 3D model final i leme parametreleri zellikleri Y ksek h zl i leme 3D tak m yollar zellikleri Y ksek h zl i leme kaba ve final i leme zellikleri Y ksek h zl i leme kaba ve final tak m yollar parametreleri Y ksek h zl i lemede orta kaba i lem zelli i oklu eksen i leme komutlar Parametrik oklu eksen i leme tak m yolu se imleri oklu eksen i leme tak m yollar zellikleri oklu eksen i lemede kesici u kontrol oklu eksende s rekli ve pozisyon lamal al ma oklu eksende h zl delik

delme Tornalamada C eksen uygulamalar Tornalamada C eksen ile al n frezeleme Tornalamada C eksen ap frezeleme Tornalamada C eksen ap zerinde fig r i leme Tornalamada C eksen apta delik evrimleri Tornalamada C eksen al nda delik **Evolutionary Design and Manufacture** I.C. Parmee, 2012-12-06 The fourth evolutionary adaptive computing conference at the University of Plymouth again explores the utility of various evolutionary adaptive search algorithms and complementary computational intelligence techniques within design and manufacturing The content of the following chapters represents a selection of the diverse set of papers presented at the conference that relate to both engineering design and also to more general design areas This expansion has been the result of a conscious effort to recognise generic problem areas and complementary research across a wide range of design and manufacture activity. There has been a major increase in both research into and utilisation of evolutionary and adaptive systems within the last two years This is reflected in the establishment of major annual joint US genetic and evolutionary computing conferences and the introduction of a large number of events relating to the application of these technologies in specific fields The Plymouth conference remains a long standing event both as ACDM and as the earlier ACEDC series The conference maintains its policy of single stream presentation and associated poster and demonstrator sessions The event retains the support of several UK Engineering Institutions and is now recognised by the International Society for Genetic and Evolutionary Computation as a mainstream event It continues to attract an international audience of leading researchers and practitioners in the field Automation and Information Management M. Munir Ahmad, William G. Sullivan, 1991 Papers presented at the Factory Automation and Information Management Conference *Applications of Design for Manufacturing* Samir Botros Billatos, Byoung Sung Kim, 1998 Comprises nine contributions which explore the tools and methodologies of DFM The contributions look at methods of design and manufacturing that have to be incorporated to effectively utilize resources and enhance competitiveness in the marketplace Specific topics include designing machine tools t 7 Easy Steps to BobCAD/CAM V19/v20... a Beginner's Guide David S. Hayden, 2005 **Programming of Computer Numerically Controlled Machines** Kenneth W. Evans, 2007 With its wide range of data about the selection of tools cutting speeds and the technology of machining this book would be a handy on the job reference for engineers programmers supervisors and machine operators besides serving as a proven and effective textbook for anyone learning CNC programming for the first time BOOK JACKET Official Gazette of the United States Patent Office United States. Patent Office, 1949

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