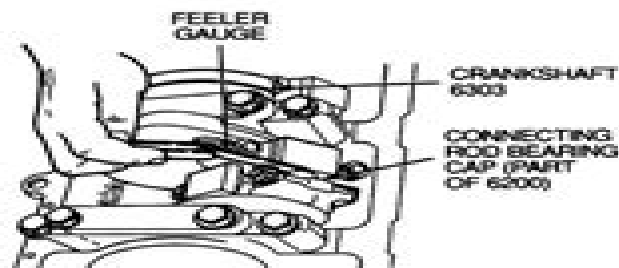


CLEANING AND INSPECTION (Continued)

NOTE: The connecting rod end clearance must be checked to be certain that the specified clearance exists. Lack of clearance could indicate a damaged connecting rod or a rod bearing out of position. Correct as required. Excessive clearance may require replacement of the connecting rods or crankshaft (6303).

3. Check the connecting rod side clearance, using a feeler gauge.



A23345-A

Camshaft**Cleaning**

Clean camshaft (6250) in solvent and wipe dry. Inspect camshaft lobes for scoring and signs of abnormal wear. Camshaft should not be replaced unless camshaft lobe lift loss has exceeded specifications.

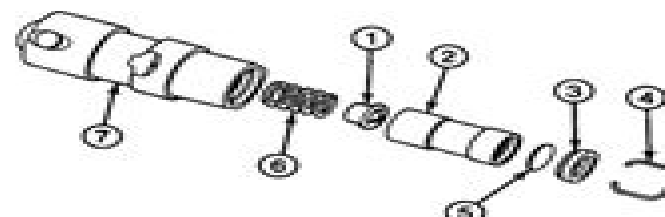
Inspection

Check camshaft lobe lift with camshaft installed in engine or on centers. Refer to Static (Engine Off) Valve Train Analysis under Diagnosis and Testing.

Check fuel pump eccentric for excessive wear.

Hydraulic Valve Tappets

Valve tappets (6500) should be kept in proper sequence to permit installation into original position. Inspect and test each valve tappet separately to prevent intermixture of internal parts. If any part of tappet assembly needs replacing, replace the entire assembly.



A23373-A

Item	Part Number	Description
1	—	Plunger (Part of 6500)
2	—	Plunger Body (Part of 6500)
3	—	Push Rod Seat (Part of 6500)
4	—	Retainer (Part of 6500)
5	—	Metering Valve (Part of 6500)
6	—	Plunger Spring (Part of 6500)
7	—	Tappet Body (Part of 6500)

Disassembly

1. Remove plunger retainer with small screwdriver.
2. Remove push rod seat and metering valve.
3. Remove plunger and plunger spring.

Cleaning

Thoroughly clean all parts in clean solvent and wipe with a clean, lint-free cloth.

Inspection

Inspect parts and discard the entire valve tappet if any part shows excessive wear or damaged roller is evident. Replace entire assembly if the plunger is not free in body. Plunger should drop to bottom of body by its own weight when assembled dry.

Roller should rotate freely, without excessive play. Check for missing or broken needle bearings. Roller should be free of pits or roughness. If present, inspect camshaft lobes for similar condition. If pits or roughness are evident, replace valve tappet.

Assembly

1. Coat all parts with specified engine oil.
2. Install plunger spring and plunger into tappet body.
3. Install metering valve and push rod seat into tappet body and install retaining ring.

Check for free operation by pressing down on the push rod cup. Valve tappets can also be checked with a hydraulic tester to test leak-down rate. Follow instructions provided with test unit.

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DP Hallahan



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