



TECHLINE1

FOR THE CONSTRUCTION INDUSTRY

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Controlling the Setting Profile of Gypsum Plaster

ABSTRACT

Gypsum is one of the oldest building materials. In the big pyramid in Gizeh, Egypt (2500 BC) the cobble stones which were used are connected to each other through a certain type of mortar from gypsum in interior walls. Today it still plays an important role as gypsum machine plaster and hand plaster in the European construction industry. When applying gypsum plaster on the wall either by spray machine or by hand a series of working steps are required to obtain the desired smooth surface. That makes it very labor intensive. The five to six application steps are done within a time span of about 2 – 3 hours and include spraying, first even-out of plaster, paring of the surface, rough finishing (felling) and the final smooth finishing.

The setting process of gypsum during this process is a very important quality characteristic. The profile of the setting curve must be synchronized with the timely sequence of the individual application steps. It must be well balanced and has to compensate as well for gypsum raw material variations.

Our lab investigations have shown that ultrasonic recording of the setting process is a useful tool to quantify the effects of cellulose ethers, setting retarders and accelerators on the setting profile of gypsum. Calibration of the various application steps with defined sound velocities proved to be a realistic way to predict actual performance based on less labor intensive lab experiments.

INTRODUCTION

One of the most important quality criteria for gypsum plaster is a constant setting profile. Influencing factors include temperature and humidity, the storage time and gypsum raw material variations. The simple, reliable and efficient handling of gypsum plaster requires a controlled and stable setting characteristic. In most gypsum production sites continuous

quality control mechanisms ensure that the gypsum setting profile follows the specified limits. The desired setting profile of gypsum plaster can be adjusted using an optimized composition of several different retarders and additional dosage of accelerators.

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Subhash Makhija



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Some Aspects of the Setting and Hardening of Gypsum Plaster James R. Clifton, 1973 *Physical Changes in Setting Gypsum Plaster* National Research Council of Canada. Division of Building Research, B. M. O'Kelly, 1959 *Effect of Retarders on the Setting Time of Gypsum Plaster* E. H. Waters, Commonwealth Scientific and Industrial Research Organization (Australia). Division of Building Research, 1954 *The Influence of Nucleation on the Setting of Gypsum Plaster* Subhash Makhija, 1988 Some Aspects of the Setting and Hardening of Gypsum Plaster (Classic Reprint) James R. Clifton, 2017-10-29 Excerpt from *Some Aspects of the Setting and Hardening of Gypsum Plaster* The mechanism by which gypsum plaster sets and hardens has been investigated and the results generally are consistent with the crystallization theory No evidence for the presence of colloidal intermediates has been found The crystallization theory is modified to include as an intermediate species solvated calcium sulfate hemihydrate molecules Evidence is presented that supports the belief that more than one reaction is responsible for the setting and hardening of gypsum plaster About the Publisher Forgotten Books publishes hundreds of thousands of rare and classic books Find more at www.forgottenbooks.com This book is a reproduction of an important historical work Forgotten Books uses state of the art technology to digitally reconstruct the work preserving the original format whilst repairing imperfections present in the aged copy In rare cases an imperfection in the original such as a blemish or missing page may be replicated in our edition We do however repair the vast majority of imperfections successfully any imperfections that remain are intentionally left to preserve the state of such historical works

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- Chapter 5: Conclusion

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This book is crafted in an easy-to-understand language and is complemented by engaging illustrations. This book is highly recommended for anyone seeking to gain a comprehensive understanding of The Setting Of Gypsum Plaster Springerlink .

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