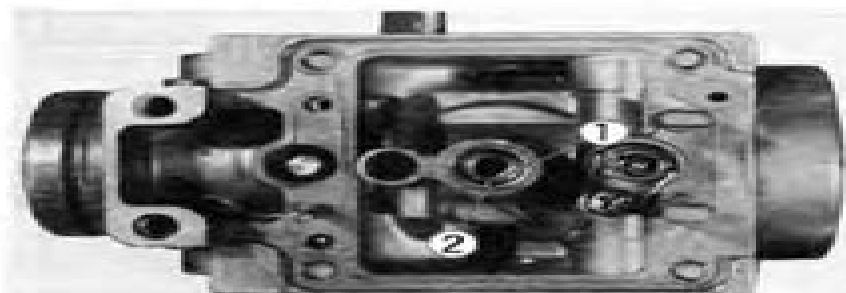


## REASSEMBLY

- Align the groove ① of the needle jet with the pin ② and replace it.



- Place tongue ③ of diaphragm to carburetor body properly.



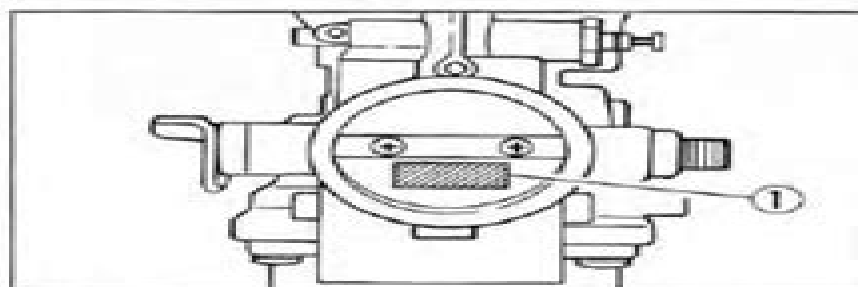
- When fitting throttle valve shaft oil seals, groove should be faced outside ①. Apply grease to lip of oil seal.



- While turning the throttle valve shaft, place the throttle valve in the groove so that the I.D. number ① of the throttle valve comes down-side. Tighten the throttle valve securing screws with applying thread lock cement.

99000-32040

SUZUKI Thread lock cement



- Hitch one end of spring to the boss ① and turn the other end ② clockwise by one turn and hitch it to the cable guide properly. Tighten lock nut and bend up lock washer.



- Fit the throttle stop screw plate ① while turning the throttle valve shaft ②.



# Suzuki Gs1100es Manual

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A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Causey Enterprises, LLC text.

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