

Figure 3.4.1

3.4.2 ORIFICE VENT

Inspect and clean orifice vent to insure it is clean and free of obstruction. Orifice diameter is  $.025 \pm .005$  inch. (See Figure 3.4.2).

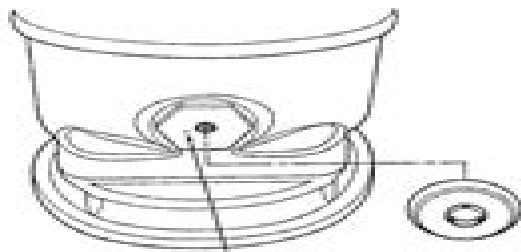


Figure 3.4.2

3.4.3 TURBO FILTER

Inspect for yellow or red color, condensation or free standing water or foreign matter in the filter element. (See Figure 3.4.3.) If the filter is contaminated, reference the engine and/or airframe manufacturer's literature for pressurization system corrective action. Replace turbo filter. If filter shows contamination, the magneto must be removed and inspected for contaminant damage. Follow procedures in Section 3.3 of this manual.

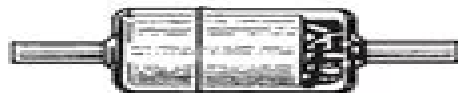


Figure 3.4.3

3.4.4 GASKETS

Inspect frame gasket for wear and replace as necessary. Replace **ONLY** with Champion Aerospace Replacement Gaskets. Inspect screw gaskets for wear and replace as necessary. Replace **ONLY** with Champion Aerospace Replacement Gaskets and Champion Aerospace Mounting Screws. For latest configuration of housing gasket, screws, and O-ring, consult Table Five.

3.4.5 O-RING

Inspect harness cap O-ring for wear and replace as necessary.

ISSUED			REVISED		
MO	DAY	YR	MO	DAY	YR
05	01	91	01	05	11

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**MOTOR REPAIR MANUAL.**



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