

FIG. 11 - SIDE SECTIONAL VIEW OF ENGINE

1. Timing gear	13. Piston pin	23. Piston pin
2. Piston pin	14. Piston pin	24. Piston pin
3. Piston pin	15. Piston pin	25. Piston pin
4. Piston pin	16. Piston pin	26. Piston pin
5. Piston pin	17. Piston pin	27. Piston pin
6. Piston pin	18. Piston pin	28. Piston pin
7. Piston pin	19. Piston pin	29. Piston pin
8. Piston pin	20. Piston pin	30. Piston pin
9. Piston pin	21. Piston pin	31. Piston pin
10. Piston pin	22. Piston pin	32. Piston pin
11. Piston pin	33. Piston pin	34. Piston pin
12. Piston pin	35. Piston pin	36. Piston pin

1. Timing gear	13. Piston pin	23. Piston pin
2. Piston pin	14. Piston pin	24. Piston pin
3. Piston pin	15. Piston pin	25. Piston pin
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5. Piston pin	17. Piston pin	27. Piston pin
6. Piston pin	18. Piston pin	28. Piston pin
7. Piston pin	19. Piston pin	29. Piston pin
8. Piston pin	20. Piston pin	30. Piston pin
9. Piston pin	21. Piston pin	31. Piston pin
10. Piston pin	22. Piston pin	32. Piston pin
11. Piston pin	33. Piston pin	34. Piston pin
12. Piston pin	35. Piston pin	36. Piston pin

4. Check the ignition timing. This may best be accomplished with a timing light. While using a timing light, be sure to disconnect the vacuum valve from the vacuum control unit mounted on the distributor. In the absence of a timing light, remove the 1 spark plug and run the engine over until No. 1 piston is at compression stroke as determined by air being forced out through the spark plug opening. Timing is set at 1° before top center. Turn the engine slowly until the mark on the crank shaft pulley aligns with the 1° mark on the timing gear cover as shown in Fig. 15. When the piston is in position, the timing is correctly set if the distributor rotor arm points to No. 1 terminal on the distributor cap and the distributor points are just ready to break. Timing may be checked by loosening the distributor mounting clamp and turning the distributor assembly. Turn it clockwise to advance the timing and counter-clockwise to retard it. Do not overadvance the timing clamp screw.

5. Check the valve tappet clearance. Before making this check run the engine until operating temperature is reached and use a torque wrench to tighten the cylinder head screws to the recommended 30-70 lb.-ft. torque. If the cylinder head is improperly tightened, incorrect valve adjustments will be made.

Note that some engines are equipped with compression type valves while others have the "flap" type. Usually the exhaust valves only are of the "flap" type. These valves are equipped with device which cause the valve stem to rotate in operation. "Flap" valve operation of some valves is provided through the use of caps placed over the lower ends of the valve stems as shown in Fig. 6 and others through the use of ball bearings built in the lower spring retainer as shown in Fig. 6. Adjustments of all valves, regardless of type, may be made with the engine either hot or cold.

Adjust the intake valves, with the engine running, to 3/16" clearance. Adjust all exhaust valve clearance of the "flap" type or not as set.

6. Check the fuel system including the air filter. a. Clean the fuel filtering screen and the fuel pump bowl. Check all fuel line connections for good engine leakage. If equipped with an air filter, remove the air filter, clean it thoroughly and refill to the indicated oil level. Tighten all connections and check for leaks in the air tube.

b. Check the fuel pump. Fuel pump pressure is important for low pressure will accelerate about engine operation and too high pressure will cause high fuel consumption and possible excessive flooding. Should there be any doubt of correct operation, check the pressure with a gauge. The maximum pressure is

47½ pounds at 14 inches above the outlet at an engine speed of 1400 rpm. The maximum pressure is 47½ pounds (see Page 27) for complete information regarding the fuel pump.



FIG. 14 - TIMING MARKER

7. Check the carburetor.

a. Start the engine and allow it to run until operating temperature is reached. Set the engine air speed with adjusting screw, No. 1, Fig. 16, to provide the marked idle of set rpm. Adjust low speed adjusting screw, No. 2, to provide correct idle.

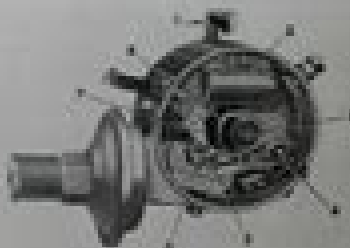


FIG. 16 - CARBURETOR

Loading Engine Troubleshooting

Consistently engine performance is unsatisfactory even after the engine has been carefully tuned and it is known that both ignition and carburetor are right. The reason of the trouble usually may be found by using compression and vacuum gauges. No engine can be expected to perform satisfactorily unless the compression is sufficiently high and the governor is speed to the cylinder. If performance is unsatisfactory, compression pressure should first be checked. Mount the gauge accurately in each spark plug opening with all plugs removed.

Willys Engine Manual 1951

Wenbin Ji



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