

## **POWER OPERATING INSTRUCTIONS**

On a trailer equipped with a Venture Mfg. Co. 12VDC Power Kit follow the same procedures as "MANUAL OPERATING INSTRUCTIONS" except, operate the switch control to EXT (extend) or RET (retract) as indicated.

Power Kit is equipped with an overload clutch and a 30 AMP fuse. If fuse blows during normal operation replace fuse (located on the pink wire) with standard 30 AMP AGC type fuse. Verify battery is fully charged before attempting further operation. If clutch slips it may indicate you have reached the extend or retract limits of the jacks OR the trailer weight has exceeded the max rated load of the Landing Gear system. Items stored inside/on the trailer can greatly affect the weight applied to Landing Gear system. If clutch consistently slips during normal operation, redistribute items stored in the trailer.

### **• • CAUTION • •**

- When clutch noise occurs, release the switch. Failure to do so may also destroy the clutch, in which case the entire power kit will have to be replaced.
- Potential damage to the trailer frame may occur if legs or power kits are operated unevenly. Front of trailer must remain horizontal.

## **OTHER INFORMATION**

- Landing gear and Power Kit capacities and specifications are provided on page 2.
- Venture landing gear is lifetime lubricated and should never require maintenance.

## **LIMITED WARRANTY**

- Venture Mfg. Co. produces Landing Gear Systems for many OEM manufacturers. If acquired from one of these OEM manufacturers all warranties are per their published warranty policies.
- These products purchased direct from Venture Mfg. Co. are warranted against material defects and workmanship for a period of (1) one year after retail purchase. This warranty is limited to parts only and does not cover labor. Parts will be repaired or replaced at the company's discretion.
- Please retain your purchase receipt as this will be required to verify purchase date.

Venture Mfg. Co.  
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Dayton, OH 45424  
936-745-1997

# **Venture Mfg. Co.**

## **5th Wheel Landing Gear Owners Manual**

### **Heavy Duty 900 Series, Acme Drive**

## **SAFETY WARNINGS**

- Read, understand and follow all instructions before installing and using product. **NEVER** allow anyone unfamiliar with the operating instructions to use this product.
- Read, understand and follow all instructions provided by the manufacturer of the RV this landing gear system is installed on. Venture Mfg. Co. is not responsible for improper installation, use, or maintenance of this product.
- Never attempt to lift or level without having both feet plates properly installed.
- When cranking jack or coupling trailer, secure trailer from rolling.
- These landing gear jacks are designed for vertical loading. Excessive side forces must be avoided.
- Never attempt to adjust the drop legs when the landing gear jacks are under load.
- Owner or operator must never position any part of their body under any portion of the jack or the load being supported or allow anyone else to be positioned under the load being supported. Overload could cause property damage and/or serious bodily injury.
- **Never drag trailer off the hitch.**
- Never exceed maximum rated capacity. See page 2.
- Make certain the drop leg safety retaining pins are fully inserted through both sides of the inner tube and the drop leg tube before using the landing gear jacks.
- Do not use these landing gear jacks to lift trailer for servicing or tire changes.
- Retract jack legs and drop legs fully before moving the trailer.
- Failure to follow these warnings and instructions can result in property damage and/or serious bodily injury.

## **MANUAL OPERATING INSTRUCTIONS**

For manual operation of fifth wheel landing gear on a trailer not equipped with a 12VDC power kit, or if power is not available, proceed as follows:

- **Drop Leg Operation:** Disengage drop leg safety retaining pin to lower or raise foot plate to desired position, secure the safety retaining pin making sure it is fully inserted through both the inner tube and the drop leg tube before using the jack.
- **To Extend:** (1) Attach the manual crank handle and crank until the inner tube is halfway to the ground. (2) Remove the safety retaining pin from the drop leg tube. Let the drop tube fall to the ground and re-pin in the lowest adjustment hole. (3) Continue extending landing legs until pin has disengaged from the hitch and the trailer's weight is completely removed from the hitch. (4) When there is sufficient clearance between the pin bar and hitch, move tow vehicle close of trailer. Secure draw trailer off the hitch. (5) Lower trailer until it is level. (6) Remove and store crank handle.
- **To Retract:** Perform "To Extend" instructions in reverse. Be certain the landing gear legs are fully retracted, drop legs are re-pinned in the fully retracted position, and foot plate is higher than the lowest point of the trailer to prevent dragging. Remove and store the crank handle.

# Venture Landing Gear Manual

**Yan Bai**



## Venture Landing Gear Manual:

**Mergent Industrial Manual** ,2003      **The Big Conspiracy** Folasade Odutola,2013-05 Aviation safety is of global concern This book is about one person s experience as a non hypocritical safety regulator in a challenging environment The author has found her amazing career experience interesting to share The hazards of playing politics and being hypocritical with safety regulation are clearly reflected in this book From the human angle it shows the ugly face of office politics and power play and their detrimental effects on those at the receiving end The rather slow pace of progress in the aviation regulatory entity since the author s ordeal and her subsequent forceful retirement is a lesson in why responsible authorities shouldn t be cutting their noses to spite their faces      Sci-Venture Anthology Richard Neale,2006 A collection short stories by the same author There are five exciting adventure stories and four hard science fiction stories A lot of unusual situations action and science can be found in these tales      Catalog of Copyright Entries. Third Series Library of Congress. Copyright Office,1947 Includes Part 1A Books Part 1B Pamphlets Serials and Contributions to Periodicals and Part 2 Periodicals Part 2 Periodicals incorporates Part 2 Volume 41 1946 New Series      **The Mobility Forum** ,2009      **Flying Magazine** ,1983-10

**Flying Magazine** ,1968-12      *Manual on Sample-based Data Collection for Fisheries Assessment* Per Sparre,Food and Agriculture Organization of the United Nations,2000-01-01 This manual deals with the practical implementation of a routine data collection programme The data collection programme is developed through a top down approach from the identification of the objectives down to the practical recording and management of data obtained from the fishery The issues are dealt with both through detailed discussion and by using simple examples The examples are mostly based on situations in tropical fisheries and in particular experience has been drawn from developing a data collection programme in Viet Nam The main questions addressed i n the manual are which fisheries data to collect where and when to collect them Only data from commercial marine capture fisheries are considered The methodologies used are mainly appropriate for a tropical developing county with many small artisanal vessels and a few large industrial vessels The methodology is the sample based approach The data collection methodology presented attempts to utilize whatever information can be obtained in practice in a developing country      **Ward's Auto World** ,1995      FAA Aviation News ,2004      **Flying Magazine** ,1970-11      Flying Advanced Multi-engine Aircraft Peter Lert,1980      **The AOPA Pilot** Aircraft Owners and Pilots Association,1990      **Air Force and Space Digest** ,1945      Approach ,1976 The naval aviation safety review      *Flying Magazine* ,1983-07      **Time Waits for No One** M W Arnold,2024-03-06 It s April 1944 England is preparing to take the war back into Europe and the girls of the Air Transport Auxiliary Mystery Club become mixed up in a desperate fight to save a dear friend from forces who would threaten the very existence of the country The girls find solace in their deep friendship even though the presence of a Nazi spy ring threatens their essential war work and their very lives Can love blossom through a fortunate meeting and will they survive a period where life seems determined to put them in mortal danger The girls find the strength to battle through

all the war throws at them whilst still keeping a stiff upper lip a witty repartee and unbreakable spirit      **AERO TRADER,**  
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### **Venture Landing Gear Manual Introduction**

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