

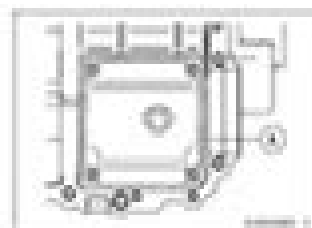
# Crankcase Splitting

- Apply silicone sealant to the breather plate mating surface (A) 1 mm (0.04 in.) or more thick, and then install the breather plate.

Sealant - Three Bond: TB0207B

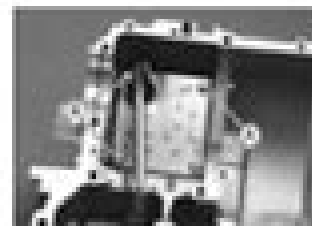
## NOTE

- Complete the application fresh within 7 minutes when the liquid gelant to the mating surface of the breather plate is applied.
- Moreover fit the plate and tighten the bolts just after application of the liquid gelant.



- Apply a non-permanent locking agent to the threads and tighten the bolts (A).

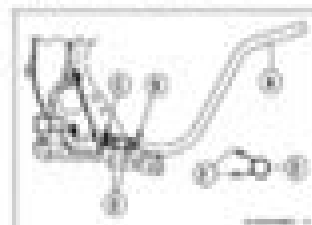
Torque - Breather Plate Bolts: 9.8 N·m (7.0 kgf·m, 67 in·lb)



- Install the breather pipe (A).

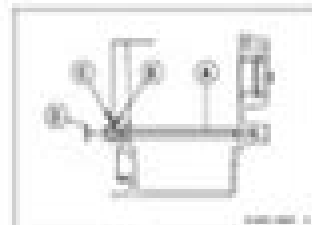
- Align the white mark (B) on the pipe with the white mark (C) on the breather fitting.

- Install the clamps (D) so that the pinch heads (E) face the white marks.



- Install the oil pipe (A) so that its flange (B) touches to the surface (C) of the upper crankcase half.

- Apply grease to the new O-ring (D) on the oil pipe.



- Replace the O-rings (A) with new ones.

- Apply grease to the new O-rings.

- Apply a non-permanent locking agent to the threads of the oil pipe bolts and tighten them.

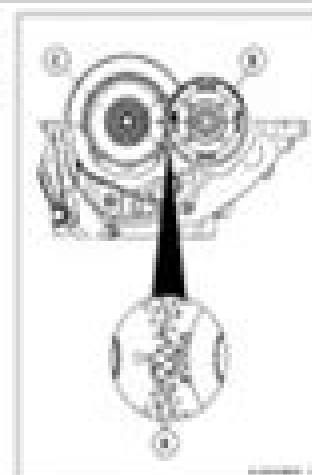
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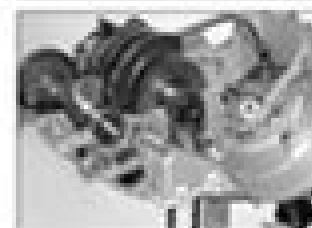
# Crankcase Splitting

- Install the crankshaft and the balancer shaft on the upper crankcase half.

- Align (A) the timing mark on the balancer gear (B) with the timing mark on the balancer drive gear (C) of the crankshaft.



- Be sure to hang the camshaft chain (A) on the crankshaft.



- Be sure that the drive pins (A) are in position.



- Set the bearing grooves (A) on the positioning ring (B) as shown.



# Versys 650 2009 Manual

**John Haynes**



## **Versys 650 2009 Manual:**

*Kawasaki 650 Four Owners Workshop Manual 1976 to 1978* Pete Shoemark,1991      *Kawasaki Ninja 650R ER-6f ABS ER-6f Motorcycle Service Manual* Kawasaki Jūkōgyō Kabushiki Kaisha,2006      **Kawasaki 750 Air-cooled Fours Owners Workshop Manual** Pete Shoemark,1989      *Honda CX/GL500 & 650 - V-Twins* John Haynes,1993-06-29 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index This repair CX500C UK 1981 1982 US 1979 1982 CX500D US only 1979 1981 CX500E UK only 1982 1983 GL500 Silver Wing US only 1981 1982 GL500D UK only 1982 1983 GL500I US only 1981 1982 CX650C US only 1983 CX650E UK only 1983 1986 GL650 Silver Wing US only 1983 GL650D2 UK only 1984 1986 and GL650I Silverwing US only 1983      **BMW F800 & F650 Twins** Phil Mather,2013-04-15 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you are a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color Complete coverage for your BMW F800 and F650 Twins for 2006 thru 2010 Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section      **Kawasaki 750 Fours Owners Workshop Manual** Pete Shoemark,1986      **Kawasaki Ninja EX500 1987-2009 Service Manual** ,2015      *Kawasaki 400, 500, and 550 Fours Owners' Workshop Manual, No. M910* John Haynes,1985-05-05 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index      [Kawasaki AR125](#) Pete Shoemark,1984-01-01      **Kawasaki KMX125 and 200 Service and Repair Manual** Julian Ryder,1995-10-01 KMX125B 124cc 86 02 KMX125A 124cc 86 01 KMX200A 124cc 88 92      [Suzuki SV650 & SV650S '99 to '08](#) Editors of Haynes Manuals,2015-07-01 Complete coverage for your Suzuki SV650 SV650S SV650SA and SV650A covering 645cc models for 1999 to 2008 See more at Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes

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