

## ENGINE COOLANT TEMPERATURE SWITCH

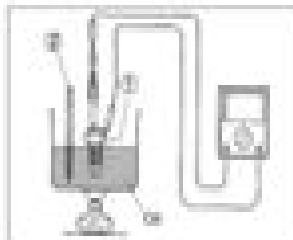
### REMOVAL

- Remove the fuel tank cover. (C77-6)
- Drain a small amount of engine coolant. (C76-4)
- Disconnect the engine coolant temperature switch lead wire coupler.
- Place a rag under the switch and remove the engine coolant temperature switch. (1)



### INSPECTION

- Check the engine coolant temperature switch by testing it at the bench as shown in the figure. Connect the temperature switch (1) to a circuit tester and place it in the oil contained in a pan, which is placed on a stove.
- Heat the oil to raise its temperature slowly and read the column thermometer (2) when the switch closes or opens.



00000-20008 Multi-circuit tester set

Tester test indication: Continuity test (-/-)

Engine coolant temp. switch operating temperature  
Standard (OFF→ON): Approx. 110°C (230°F)  
(ON→OFF): Approx. 108°C (226°F)

### CAUTION

- Take special care when handling the temperature switch. It may cause damage if it gets a sharp impact.
- Do not contact the engine coolant temperature switch (1) and the column thermometer (2) with a pan.

### INSTALLATION

- Apply coolant to the threaded portion of the engine coolant temp. switch.

99104-31140: SUZUKI BOND "1200" (USA)

99006-31110: SUZUKI BOND "1200" (Others)

- Tighten the engine coolant temperature switch to the specified torque.

Engine coolant temperature switch:  
10 N·m (5.0 kgf-m, 7.0 lb-ft)

### CAUTION

- Take special care when handling the temperature switch. It may cause damage if it gets a sharp impact.

- Install the fuel tank cover. (C77-6)
- Pour engine coolant. (C72-10)



## THERMOSTAT

### REMOVAL

- Remove the fuel tank cover. (C77-6)
- Drain a small amount of engine coolant. (C76-4)
- Place a rag under the thermostat case.
- Remove the thermostat case.
- Remove the thermostat.



### INSPECTION

Inspect the thermostat pellet for signs of cracking.

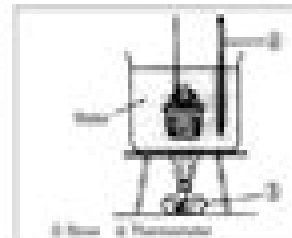
Test the thermostat at the bench for control action, in the following manner.

- Pass a string between flange, as shown in the photograph.
- Immerse the thermostat in the water contained in a beaker, as shown in the illustration. Note that the immersed thermostat is in suspension. Heat the water by placing the beaker on a stove and observe the rising temperature on a thermometer.



- Read the thermometer just when opening the thermostat. The reading, which is the temperature level at which the thermostat valve begins to open, should satisfy the standard value.

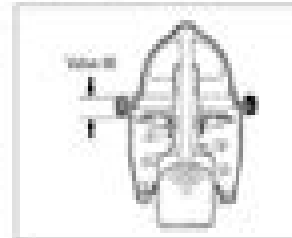
Thermostat valve opening temperature  
Standard: 70.5-74.5°C (164-170°F)



- Keep on heating the water to raise its temperature.
- Just when the water temperature reaches specified value, the thermostat valve should have lifted by at least 3.0 mm (0.12 in).

Thermostat valve lift  
Standard: Over 3.0 mm at 90°C (Over 0.12 in at 194°F)

- A thermostat failing to satisfy either of the two requirements (start-to-open temperature and valve lift) must be replaced.



### INSTALLATION

- Install the thermostat in the reverse order of removal.
- Apply engine coolant to the rubber seal on the thermostat.
- After installing the thermostat, be sure to add engine coolant. (C72-10)
- Install the fuel tank cover. (C77-6)
- Tighten the thermostat case bolts to the specified torque.

Thermostat case bolts: 10 N·m (5.0 kgf-m, 7.0 lb-ft)



# Vinson Service Manual

**J Spring**



## **Vinson Service Manual:**

Monthly Catalog of United States Government Publications United States. Superintendent of Documents, 1991  
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