

# INSTALLATION INSTRUCTIONS FOR SPRING HANGERS / SUPPORTS

## Hangers

FDH



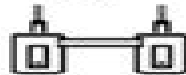
FHG



FHS



FDT



## Supports

FSS



FSP



FSG



### General information

Spring hangers and supports are delivered on pallets. Ensure careful handling during transport on site. The corrosion protection, the connecting threads, manufacturer's plate and scales are especially at risk. Storage should be in closed rooms; if stored in the open air the devices should be protected from moisture and dirt with suitable coverings.

### Connections

To fasten the hangers / support to the load bearing structure, the required connections must be prepared; welding plates, clamping lugs for the hanging versions FHD, FHG and FDT; supports (perforated) or support plates for the base-mounted types FHS, FSS and FSP and brackets for the sway supports.

### Function

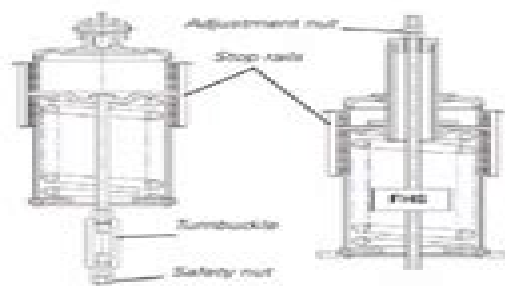
Spring hangers and supports carry forces from the pipe support to the load-bearing structure over a specific travel range. The hangers/ supports are set to the required load at the factory (fitting unblocked devices is not recommended).

### Installation

Hangers must be connected in a form-closed way with the connections; support bolts must be secured with cotter pins or safety rings, thread connections with lock nuts.

### Load connection/load adjustment

#### Hanger with turnbuckle



The lower tie rod (threaded rod) must first be screwed in to the turnbuckle of the hanger and connected with the load to be carried (note system dimension E of the turnbuckle, lubricate both threads of the turnbuckle well in advance and screw on safety nuts first).

The length of the lower tie rod is to be adapted to the real installation dimensions if necessary. The turnbuckle is turned until the intended cold load is reached. (The set cold load can be read on the travel scale on the engraved or blue triangle.) This point is reached when on both sides the travel stops become loose through the existing play and can be easily removed by hand. (Remove transport lock first.) In the case of a larger thread diameters (for example from around M 42) the turnbuckles cannot be adjusted under load; they must be relieved of the load using additional aids (lifting tool, hydraulic lift).

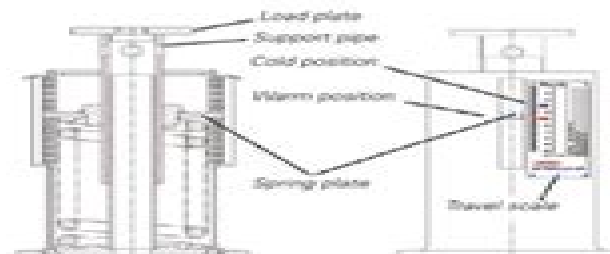
#### Double hanger with traverse (FDT)

As described above; ensure the load is even on both tie rods.

#### Hanger without turnbuckle (FHS)

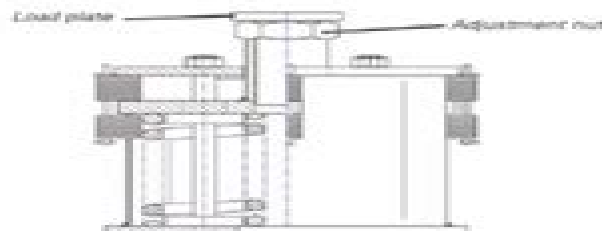
Turn the adjustment nut until the intended cold load is reached (previously lubricate thread). Continue as above.

#### Supports size 01-11



Insert the load plate with flange loosely. Turning the support pipe (previously lubricate thread) tensions it (adjustment option + 30 mm). With supports from size 08 the load plate should be relieved of the load using suitable aids (such as lifting tool, hydraulic lift).

#### Supports size 12-16 (FSS; FSP)



Insert the load plate with thread part loosely. Turning the adjustment nut (previously lubricate thread) tensions it (adjustment option + 30 mm). With supports from size 08 the load plate should be relieved of the load using suitable aids (such as lifting tool, hydraulic lift).

# Spring Installation Guide

**Victor M. Corman**



## Spring Installation Guide:

, *Technical Manual* United States. War Department, 1952      *The Chevrolet V8 Performance Guide* William Carroll, 1967      *Technical Manual for Crane, Mobile, Container Handling, Truck-mounted, 140-ton Capacity DED, FMC Link Belt Model HC-238A, Army Model MHE 248, NSN 3950-01-110-9224* , 1985      *DS, GS, and Depot Maintenance Manual* , 1981      *Operator's, Unit, Intermediate (DS) and Intermediate (GS) Maintenance Manual for Engine, Diesel, Caterpillar, Model 3508, NSN 2815-01-216-0938* , 1986      **Water-Cooled VW Performance Handbook** Greg Raven, Chad Erickson, 2011-05-15 Turn your VW into a high performance machine Chad Erickson explains everything from low buck bolt ons to CNC machined mods Learn how to choose install tune and maintain performance equipment for Golfs GTIs Jettas Passats and more This book will help improve your VW s engine transmission and clutch ignition carburetion fuel injection suspension and handling brakes body and chassis In its 3rd edition Water Cooled VW Performance Handbook is now updated to include new engines body styles and modifications for the 1986 2008 model years      **Truck, Motowlift Forklift, Gasoline (Service Caster Model DP-4024).** , 1951      **DS and GS Maintenance Manual** , 1984      **Aviation Unit and Intermediate Maintenance for Army UH-60A and EH-60A Helicopters** , 1991      *Maintenance Instructions, Direct Support/general Support Maintenance* , 1984      **Operator's, Organizational, DS, and GS Maintenance Manual Including Repair Parts and Special Tools List** , 1973      *Direct and General Support and Depot Maintenance Manual* , 1990      *Manuals Combined: U.S. Army M1918A2 1940 1943 1951 1957 1964 BROWNING BAR .30 CAL CALIBER RIFLE Operator, Maintenance And Parts Technical Manuals* , Over 1 100 total pages Publication Date 1964 Creator Author Department of the Army Collection Military Publications 1 TITLE RIFLE CALIBER 30 AUTOMATIC BROWNING M1918A2 This manual is published for the in formation and guidance of personnel responsible for direct and general support and depot maintenance of caliber 30 Browning automatic rifle M1918A2 It contains information on maintenance which is beyond the scope of tools equipment or supplies normally available to using or ganizations This manual does not contain information which is intended primarily for the using organization since such in formation is available to maintenance personnel in the pertinent operator s technical manuals This manual contains description of and procedures for removal disassembly inspection repair assembly and installation of groups and assemblies of the caliber 30 Browning automatic rifle M1918A2 The appendix contains a list of current references including supply manuals technical manuals and other available publications applicable to the materiel Publication Date 1940 Creator Author Department of the Army Collection Military Publications 2 TITLE BASIC FIELD MANUAL BROWNING AUTOMATIC RIFLE CALIBER 30 M1918A2 WITH BIPOD DESCRIPTION OF THE RIFLE The Browning automatic rifle caliber 30 M1918A2 with bipod is an air cooled gas operated magazine fed shoulder weapon See fig 1 It weighs approximately 21 pounds without sling The ammunition is loaded in magazines of 20 rounds The weight of the magazine when empty is 7 ounces when filled 1 pound 7 ounces FIRE POWER The

Browning automatic rifle caliber 30 M1918A2 is not capable of semiautomatic fire There are two cyclic rates of full automatic fire normal and slow which may be selected by the firer The normal cyclic rate is approximately 550 rounds per minute the slow cyclic rate is approximately 350 rounds per minute The effective rate of fire for this weapon is from 120 to 150 rounds per minute Publication Date 1943 Creator Author Department of the Army Collection Military Publications 3 TITLE BASIC FIELD MANUAL BROWNING AUTOMATIC RIFLE CALIBER 30 M1918A2 30 June 1943 DESCRIPTION The Browning automatic rifle caliber 30 M1918A2 is an air cooled gas operated magazine fed shoulder weapon with bipod fig 1 It weighs approximately 20 pounds with sling The ammunition is loaded in magazines of 20 rounds The weight of the magazine when empty is 7 ounces when filled 1 pound 7 ounces FIRE POWER The Browning automatic rifle caliber 30 M1918A2 is not mechanically capable of semiautomatic fire though it can be fired single shot by proper trigger manipulation There are two cyclic rates of full automatic fire normal and slow which may be selected by the firer The normal cyclic rate is approximately 550 rounds per minute the slow cyclic rate is approximately 350 rounds per minute The most effective rate of fire for this weapon is from 120 to 150 rounds per minute The sustained rate however is from 40 to 60 rounds per minute 4 TITLE FIELD MAINTENANCE CAL 30 BROWNING AUTOMATIC RIFLE M1918A2 February 1957 Scope These instructions are published for the use of personnel responsible for field maintenance of this materiel They contain information on maintenance which is beyond the scope of the tools equipment or supplies normally available to using organization This publication does not contain information which is intended primarily for the using organization since such information is available to ordnance maintenance personnel in FM 23 15 5 TITLE BROWNING AUTOMATIC RIFLE CALIBER 30 M1918A2 JULY 1951

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