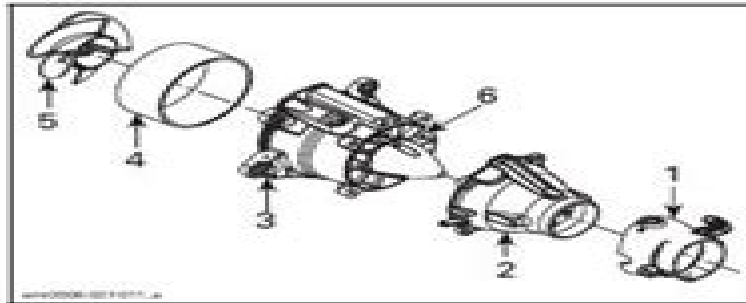


GENERAL

JET PUMP MAIN COMPONENTS



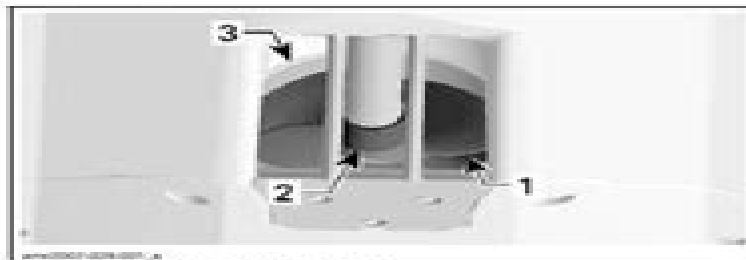
TYPICAL

1. Nozzle
2. Venturi
3. Jet pump housing
4. Wear ring
5. Impeller
6. Stator

INSPECTION

IMPELLER CONDITION

Condition of impeller, impeller boot and wear ring can be quickly checked from underneath the watercraft. With the vehicle on the trailer, use a flashlight to visually inspect them through the inlet grate.



TYPICAL — UNDERNEATH HULL

1. Impeller
2. Impeller boot
3. Wear ring

IMPELLER/WEAR RING CLEARANCE

This clearance is critical for jet pump performance. To check clearance, remove jet pump.

Using a feeler gauge, measure clearance between impeller blade tip and wear ring. Measure each blade at its center.



TYPICAL

MODEL	MAXIMUM WEAR CLEARANCE
All models	0.35 mm (.014 in)

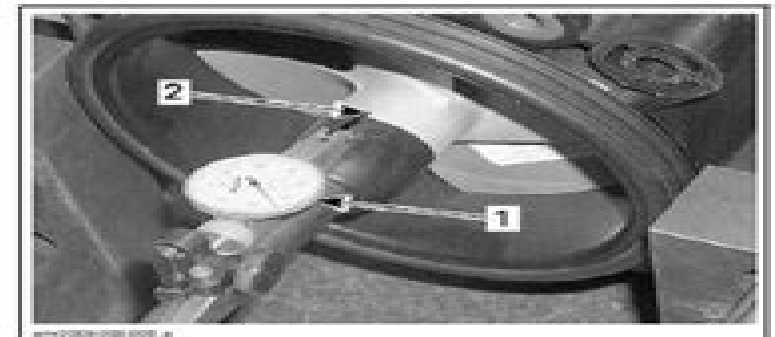
IMPELLER SHAFT RADIAL PLAY

Radial play is critical for jet pump life span.

To check radial play, remove jet pump.

Make sure impeller shaft turns freely and smoothly.

1. Retain housing in a soft jaw vise making sure not to damage housing lug.
2. Set a dial gauge and position its tip onto metal end, close to the end of the impeller hub.
3. Move shaft end up and down. Difference between highest and lowest dial gauge reading is radial play.



TYPICAL — MEASURING IMPELLER SHAFT RADIAL PLAY

1. Dial gauge
2. Measure close to impeller hub end

SI780 Service Manual

Chamberlain Industries Pty. Ltd

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Chamberlain Industries Pty. Ltd text.

SI780 Service Manual:

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Sunwagon ,1995 Service Manuals, Combines John Deere & Company,Moline (Ill.),1944 *Service Manual* Diamond T
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