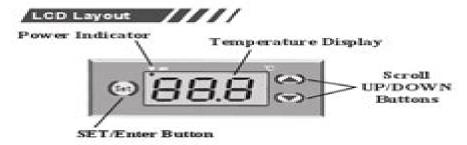
Wanhao Duplicator 5S & Duplicator 5S MINI Heated Build Plate kit User Manual





Operation

 Set Target Temperature: Press (a) gently to blink display the target temperature. Now press (a) or (b) to change the target temperature.

Second Menu: Hold for 6 seconds to enter second menu.

Menu setting H[will be displayed. Scroll by pressing ⊕ or ⊕ to set H[- LS - HS - PE - CR - d -

 Once you have scrolled to the desired menu setting you can adjust this setting by holding the button and clicking the or button simultaneously.



Hold (),then press () or () to scroll through options.

H represents Heating Mode, E represents Cooling Mode.



Hold (or , then press or or to scroll through options.

Choose lowest temperature limits:



Hold (through options.

Choose highest temperature limits:
+1.0° to 99.9°

Second Menu Codes

Cede	Function
HC	Bleeding/Cooling
LS	Law Temperature Library
HS	Migh Tomperature Literal
PE	Delayed These
CR	Temperature Correction
d	Temperature Between Difference

O PES

Hold (then press or a to set delayed start time from 0 to 5 minutes.



Hold then press or
to scroll through options
Choose temperature correction
I have be seen



Hold then press or to scroll through options.

Choose return difference:

1°C to 15°C



Device Error: When there is an open or short circuit the error code "EI" will be displayed.

"IMP ORTANT: Before operation you will need to set up the "temperature return difference" in order for your device to maintain a set temperature within 1-15 degrees. If you set this value to 1 then your device will turn back ON the heater within -1 degree from the targeted temperature. If you set this value to 15 then your device will turn back ON the heater within -15 degrees from the targeted temperature. Default setting value is 1.

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SJ Ball

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