

Fig. 1

valves are retained from 1 to 4 on the cylinder head cover.

Timing marks (Refer to Fig. 4)

Remove screws from flywheel air intake opening by taking out the screws holding screws in place. Then will expose the timing marks on flywheel shown, also the cam on flywheel marked to be "V" and the letters "DC".

NOTE: The engine equipped with a rotating screw attached to the flywheel, the timing edge of the "V" marked cam is identified by an "V" stamped on the rear end of the screws, thereby an accurate amount of the timing screw when timing the engine.

TIMING INSTRUCTIONS: The No. 1 points must be on top dead center of the compression stroke before distributor can be removed. With reference to Fig. 5, this can be accomplished as follows:

1. Remove screws and cover from No. 1 cylinder head.
2. Turn engine over with hand crank until the valve opens and then closes.
3. Connect timing the engine over until the timing edge of the "V" marked cam on the flywheel is in line with the centerline mark of the No. 1 and 2 cylinders.

4. DISTRIBUTOR TIMING: With the No. 1 points are on TDC of the compression stroke, refer to Fig. 1 for the correct DelcoValve distributor to Fig. 11 for the Powerline, and most distributors as follows:

- a. Before installing distributor to housing, take off distributor cap, remove rotor and dust cover.
- b. Hold distributor with face up and vertical wire or terminal stud, snap and in a 12 o'clock position as shown. Rotate rotor on shaft and turn until the rotor contact points in an approximate 2 o'clock position as illustrated in Fig. 7, or 1 o'clock position as in Fig. 11.

- a. Assemble distributor to housing, properly seating the pins while rotating the internal cam.



Fig. 5 DELCOVALVE DISTRIBUTOR

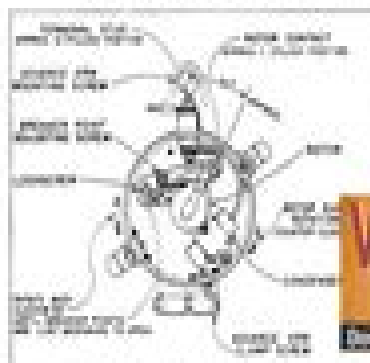


Fig. 11 DELCOVALVE DISTRIBUTOR

- a. Distributor rotor is in timing position, as shown in an approximate 12 o'clock position.
- b. Distributor rotor is in timing position, as shown in an approximate 12 o'clock position.
- c. Distributor rotor is in timing position, as shown in an approximate 12 o'clock position.
- d. Distributor rotor is in timing position, as shown in an approximate 12 o'clock position.
- e. Distributor rotor is in timing position, as shown in an approximate 12 o'clock position.
- f. Distributor rotor is in timing position, as shown in an approximate 12 o'clock position.
- g. Distributor rotor is in timing position, as shown in an approximate 12 o'clock position.
- h. Distributor rotor is in timing position, as shown in an approximate 12 o'clock position.
- i. Distributor rotor is in timing position, as shown in an approximate 12 o'clock position.
- j. Distributor rotor is in timing position, as shown in an approximate 12 o'clock position.
- k. Distributor rotor is in timing position, as shown in an approximate 12 o'clock position.
- l. Distributor rotor is in timing position, as shown in an approximate 12 o'clock position.
- m. Distributor rotor is in timing position, as shown in an approximate 12 o'clock position.
- n. Distributor rotor is in timing position, as shown in an approximate 12 o'clock position.
- o. Distributor rotor is in timing position, as shown in an approximate 12 o'clock position.
- p. Distributor rotor is in timing position, as shown in an approximate 12 o'clock position.
- q. Distributor rotor is in timing position, as shown in an approximate 12 o'clock position.
- r. Distributor rotor is in timing position, as shown in an approximate 12 o'clock position.
- s. Distributor rotor is in timing position, as shown in an approximate 12 o'clock position.
- t. Distributor rotor is in timing position, as shown in an approximate 12 o'clock position.
- u. Distributor rotor is in timing position, as shown in an approximate 12 o'clock position.
- v. Distributor rotor is in timing position, as shown in an approximate 12 o'clock position.
- w. Distributor rotor is in timing position, as shown in an approximate 12 o'clock position.
- x. Distributor rotor is in timing position, as shown in an approximate 12 o'clock position.
- y. Distributor rotor is in timing position, as shown in an approximate 12 o'clock position.
- z. Distributor rotor is in timing position, as shown in an approximate 12 o'clock position.

The breaker point gap of .010 in or less should be checked and adjusted per paragraph (a), before the rotor body is set and locked in place, as per paragraph (f) and (g), because any change in gap setting will affect the ignition advance. Break dust cover and distributor cap.



Fig. 10 DELCOVALVE DISTRIBUTOR

If cam is retained in the preceding instructions, the spark timing should be accurate enough for satisfactory running, however, checking spark advance with a wire loop, as described in Three Lamp Test (a) is necessary.

The No. 1 terminal tower for the DelcoValve distributor is located in an approximate 2 o'clock position on the distributor cap, as illustrated in Fig. 10, and is an approximate 1 o'clock location for the Powerline distributor. The terminal sequence is 1-2-4-3 in a counter-clockwise direction. Ignition cables to the engine of like number, with the cables retained in the original position, connected to the engine exit, see Timing Diagram. The cylinder ahead screws are marked for identification.

Timing (Fig. 8)

The engine should be timed to the 24 o'clock position at or set less than 2000 R.P.M. Check timing with a wire loop or shown in Fig. 8, insert a small wire drive into the No. 1 terminal tower on the distributor cap, making contact with the spark plug terminal.

Connect the red terminal clip, from a conventional type timing lamp, to the metal portion of the screw driver. One of the other two timing lamp wires is connected to the battery, and the other to ground.

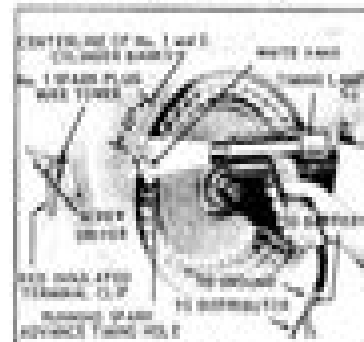


Fig. 8 DELCOVALVE DISTRIBUTOR

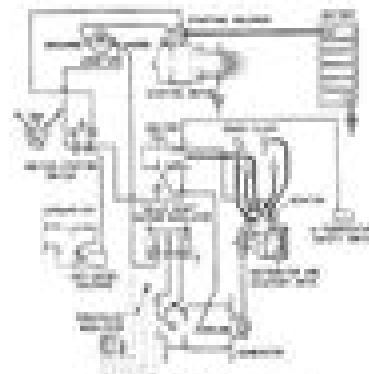


Fig. 9

DISTRIBUTOR SECTION - POINT SYSTEM

Crack or part the end of the "V" marked cam on the flywheel, shown. Then with the engine operating at 2000 R.P.M. or over, allow the flash from the wire loop to illuminate the advanced cam. At the time of the flash, the timing edge of the cam should line up with the timing advance timing hole on the flywheel shown, see Fig. 9. If it does not, the distributor clamp screws should be loosened and the distributor body rotated slightly clockwise or counter-clockwise, as required, until the white display cam matches up with the advance timing hole. Be sure clamp screws are then carefully tightened.

If the engine is running below 2000 R.P.M. when timing, the advance advance to the distributor will not be in the "full advance position" and thus the timing result will be accurate.

DISTRIBUTOR MAINTENANCE

The correct breaker point gap is .010 inch at full separation and not be adjusted in the following manner, with reference to Fig's. 1 or 11. Turn engine over by means of the starting crank until the distributor rotor breaker arm is rubbing block is on a high point of the cam. Loosen the distributor contact. Hold down very slightly and insert a feeler gauge between the points. By means of a screw driver inserted into the adjusting screw of the DelcoValve distributor is by the adjusting screw of the Powerline distributor, open or close points as required until a slight drag is felt. Distributing feeler gauge between the points. Tighten lockwasher and retighten gap.

Every 10 hours of operation, the side on the side of the Powerline distributor base should have 1 to 5 drops of motor engine oil added. The old style DelcoValve distributor has a ballpoint oil reservoir. Every 100 hours of operation, remove oil plug in base and add with No. 20W oil. Seal plug in assembly. The new style DelcoValve distributor does not have an external oil plug, since it is self-lubricated by oil in the advance drive housing.

Every 100 hours, apply 3 to 5 drops of light engine oil (20W) to the felt in the top of the cam cover, and 1 to 2 drops to the breaker arm pivot.

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Terry C. Jones



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1. Understanding the eBook Wwisconsin Engine Repair Manual For V460 461 465 D
 - The Rise of Digital Reading Wwisconsin Engine Repair Manual For V460 461 465 D
 - Advantages of eBooks Over Traditional Books
2. Identifying Wwisconsin Engine Repair Manual For V460 461 465 D
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Wwisconsin Engine Repair Manual For V460 461 465 D
 - User-Friendly Interface
4. Exploring eBook Recommendations from Wwisconsin Engine Repair Manual For V460 461 465 D

- Personalized Recommendations
 - Wwisconsin Engine Repair Manual For V460 461 465 D User Reviews and Ratings
 - Wwisconsin Engine Repair Manual For V460 461 465 D and Bestseller Lists
5. Accessing Wwisconsin Engine Repair Manual For V460 461 465 D Free and Paid eBooks
 - Wwisconsin Engine Repair Manual For V460 461 465 D Public Domain eBooks
 - Wwisconsin Engine Repair Manual For V460 461 465 D eBook Subscription Services
 - Wwisconsin Engine Repair Manual For V460 461 465 D Budget-Friendly Options
 6. Navigating Wwisconsin Engine Repair Manual For V460 461 465 D eBook Formats
 - ePub, PDF, MOBI, and More
 - Wwisconsin Engine Repair Manual For V460 461 465 D Compatibility with Devices
 - Wwisconsin Engine Repair Manual For V460 461 465 D Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Wwisconsin Engine Repair Manual For V460 461 465 D
 - Highlighting and Note-Taking Wwisconsin Engine Repair Manual For V460 461 465 D
 - Interactive Elements Wwisconsin Engine Repair Manual For V460 461 465 D
 8. Staying Engaged with Wwisconsin Engine Repair Manual For V460 461 465 D
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Wwisconsin Engine Repair Manual For V460 461 465 D
 9. Balancing eBooks and Physical Books Wwisconsin Engine Repair Manual For V460 461 465 D
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Wwisconsin Engine Repair Manual For V460 461 465 D
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Wwisconsin Engine Repair Manual For V460 461 465 D
 - Setting Reading Goals Wwisconsin Engine Repair Manual For V460 461 465 D
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Wwisconsin Engine Repair Manual For V460 461 465 D

- Fact-Checking eBook Content of Wwisconsin Engine Repair Manual For V460 461 465 D
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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