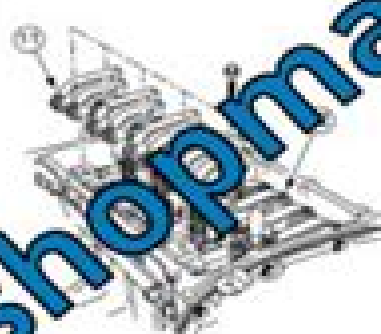
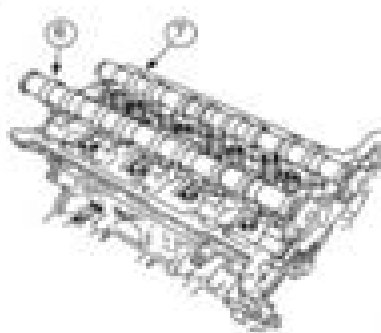
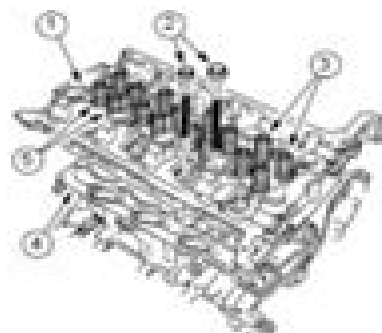


# Ford Transit 2000-2013 Workshop Manual

## DESCRIPTION AND OPERATION

### Cylinder head



Item	Description
1	Cylinder head
2	Cylinder head bolt
3	Intake valve
4	Cylinder
5	Exhaust valve
6	Exhaust valve seat
7	Intake camshaft

Item	Description
8	Camshaft carrier
9	Camshaft carrier
10	Sealing surface
11	Rocker shafts with rockers (exhaust)
12	Rocker shafts with rockers (intake)

Two cut-outs are machined into the cylinder head on the side nearest the tankards.

## IN-VEHICLE REPAIR

9. **NOTE:** To aid identification of the high-pressure fuel supply line, the union at the fuel injector end is staked with the cylinder number.

Position the high-pressure fuel supply line as near to the final installation position as possible and then remove and disconnect the blanking plugs from the high-pressure fuel supply line.

10. Remove the blanking plugs from the fuel injectors and the fuel injection supply manifold threaded ports.

• Decant the fuel from the fuel injectors.

11. **CAUTION:** Do not allow the unions to hit the olive ends of the high-pressure fuel supply line as this may damage the ends and allow foreign material to enter the fuel injection system.

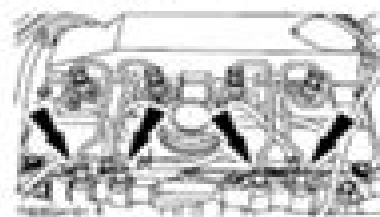
Position the high-pressure fuel supply lines to the fuel injection supply manifold and first tighten the unions at the injector end.

12. Do not tighten the high-pressure fuel supply line unions at this stage.

**NOTE:** Maintain pressure on the high-pressure fuel supply line to keep the olive in contact with the injector cone while hand tightening the union.

**NOTE:** The yellow colored collar is positioned at the injector end and the blue colored collar is positioned at the fuel injection supply manifold end of the high-pressure fuel supply line.

Attach the high-pressure fuel supply lines to the fuel supply manifold.

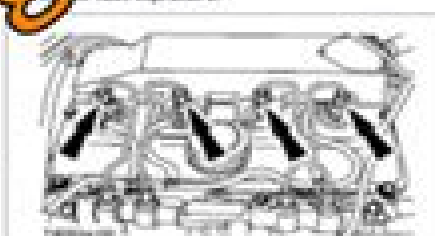


13. **CAUTION:** Do not allow the unions to hit the olive ends of the high-pressure fuel supply line as this may damage the ends of the line and allow foreign material to enter the fuel injection system.

**NOTE:** Do not tighten the high-pressure fuel supply line unions at this stage.

**NOTE:** Maintain pressure on the high-pressure fuel supply line to keep the olive in contact with the injector cone while hand tightening the union.

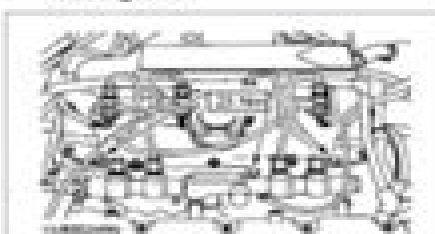
14. Tighten all new high-pressure fuel supply line unions at the injector end.



15. Tighten both fuel injection supply manifold support bracket retaining bolts.



16. Tighten the fuel injection supply manifold retaining bolts.



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**John Harold Haynes, Brian Leonard  
Chalmers-Hunt**



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