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conjunction with a major European supplier of controllers in order to give the reader a more consistent and in depth understanding of the logic used to program such machines It explains how why and where to program specific features of a part and how to build them up into complete programs Thus the reader will learn about the main aspects of the logical structure and compilation of a program Finally there is a brief review of some of the typical controllers currently available from both universal and proprietary builders **Machinery Buyers' Guide** ,1996 **Predicasts Technology Update** ,1986 **Industrial Education** ,1986 **Microprocessors in Industry** Michael F. Hordeski,1984 **Current Programs** ,1976 CAD/CAM Abstracts ,1990 **Thomas Register of American Manufacturers** ,2003 Vols for 1970 71 includes manufacturers catalogs *Photonics Spectra* ,1984 *Machinery and Production Engineering* ,1973

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