

Toyota Venza 2009-2012 Workshop Manual

(a) Make sure that the No. 1 valve rocker arm sub-assembly is installed as shown in the illustration.

Text in Illustration

*1	Valve Rocker Arm
*2	Lock Adjuster
*3	Valve Stem
*4	Valve Stem Cap

(b) Apply seal packing in a continuous line as shown in the illustration.

Seal packing:

Toyota Genuine Seal Packing Black, Three Bond 1207B or equivalent

Seal diameter:

2.5 to 4.5 mm (0.100 to 0.177 in.)

NOTES:

- Remove any oil from the contact surface.
- Install the camshaft housing sub-assembly **immediately**.
- Do not start the engine for at least 2 hours after applying.

(c) Install the camshaft housing sub-assembly fit and tighten the 12 bolts in the order shown in the illustration.

Torque: 20 Nm (15 ft-lb)

NOTES:

- When installing the camshaft housing fit, it is necessary to rotate the camshafts as shown in the illustration.

If the camshafts are not correctly positioned, these parts may result in damage due to contact between the pistons and valves. If a camshaft is rotated with a piston at TDC, valve contact will occur.

If any of the bolts are loosened during installation, remove the camshaft housing sub-assembly fit, clean the installation surfaces, and reapply seal packing.

- If the camshaft housing sub-assembly fit is removed because any of the bolts are loosened during installation,



20 Nm (15 ft-lb) Specified torque

• Non-reusable part

* DO NOT apply oil

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Venza 2009 Manual

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Table of Contents Venza 2009 Manual

1. Understanding the eBook Venza 2009 Manual
 - The Rise of Digital Reading Venza 2009 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Venza 2009 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Venza 2009 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Venza 2009 Manual
 - Personalized Recommendations
 - Venza 2009 Manual User Reviews and Ratings
 - Venza 2009 Manual and Bestseller Lists
5. Accessing Venza 2009 Manual Free and Paid eBooks

-
- Venza 2009 Manual Public Domain eBooks
 - Venza 2009 Manual eBook Subscription Services
 - Venza 2009 Manual Budget-Friendly Options
6. Navigating Venza 2009 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Venza 2009 Manual Compatibility with Devices
 - Venza 2009 Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Venza 2009 Manual
 - Highlighting and Note-Taking Venza 2009 Manual
 - Interactive Elements Venza 2009 Manual
 8. Staying Engaged with Venza 2009 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Venza 2009 Manual
 9. Balancing eBooks and Physical Books Venza 2009 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Venza 2009 Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Venza 2009 Manual
 - Setting Reading Goals Venza 2009 Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Venza 2009 Manual
 - Fact-Checking eBook Content of Venza 2009 Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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