CRANKSHAFT/TRANSMISSION 9-13

Crankcase Splitting

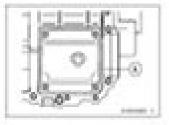
 Apply allows sealars to the breather plate mating surface (A) 1 mm (5.04 in.) or more that, and then install the breather stary.

Section ! Please Stone | PRODUCE

MOTE.

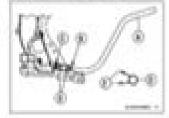
- Childre the application finish within 7 minutes when the liquid posted to the making surface of the breather piete is excited.
- Chineses fit the pints and lighten the bold just after application of the liquid poster.
- Apply a non-parmanent looking agent to the treads and fasher the bolls (A)

Torque - Smaller Park Bolic: \$ \$ \$ to (1.5 kg/m, 67 to 60)

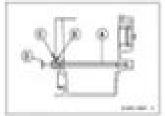




- a install the breather give (A)
- CAlgo the utile mark (\$1) on the pipe with the utile mark. (C) on the breather filling.
- Circled the clarge (2) so that the produbencia (5) has the unite mate.



- Install the of pope [A] so that its flange [B] touches to the surface [C] of the opportractions had.
- e Apply greate to the new O-ling (C) on the oil pipe.



- Replace the Civings (R) with new ones.
- . Apply greate to the new Chrisgs.
- Apply a non-permanent looking agent to the threats of the oil pipe both and lighten them.

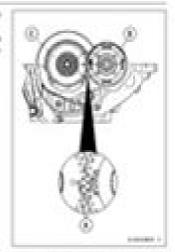
National - Old Phys. Bulls: B.S. Miller (S. S. Agfric, 87 on Sci.



9-14 CRANKSHAFT/TRANSMISSION

Crankcase Solitting

- Install the crambball and the belancer shaft on the upper configures half
- CASp. (A) the thing mark on the between year (E) with the trining mark on the balancer does peer (C) of the crarkshall.



. Be sure to hang the complet chair (A) on the promotest,



. Se sure that the dovel pine (A) are in position.



 Set the bearing groove (A) on the positioning ring (8) as affairs.



Versys 650 2009 Manual

Ken Freund

Versys 650 2009 Manual:

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